

Review





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Surface impact on nanoparticle-based magnetic resonance imaging contrast agents

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Abstract

Magnetic resonance imaging (MRI) is one of the most widely used diagnostic tools in the clinic. To improve imaging quality, MRI contrast agents, which can modulate local T_1 and T_2 relaxation times, are often injected prior to or during MRI scans. However, clinically used contrast agents, including Gd³⁺-based chelates and iron oxide nanoparticles (IONPs), afford mediocre contrast abilities. To address this issue, there has been extensive research on developing alternative MRI contrast agents with superior r_1 and r_2 relaxivities. These efforts are facilitated by the fast progress in nanotechnology, which allows for preparation of magnetic nanoparticles (NPs) with varied size, shape, crystallinity, and composition. Studies suggest that surface coatings can also largely affect T_1 and T_2 relaxations and can be tailored in favor of a high r_1 or r_2 . However, the surface impact of NPs has been less emphasized. Herein, we review recent progress on developing NP-based T_1 and T_2 contrast agents, with a focus on the surface impact.

Key words: nanoparticle, magnetic resonance imaging, relaxivity, contrast agents, surface modification

Introduction

Magnetic resonance imaging (MRI) is one of the most widely used diagnostic tools in the clinic and affords advantages such as deep tissue visualization, non-invasiveness, no ionizing radiation, good soft tissue contrast, and sub-millimeter spatial resolution [1-3]. While a group of isotopes have been investigated for MRI (e.g., 7Li, 13C, 19F, 83Kr, 129Xe, etc.), ¹H-MRI remains the dominant MRI approach in clinical diagnosis, largely due to the high abundance of water in the human body [4–9]. During an MRI scan, the magnetic moments of hydrogen nuclei are aligned with a strong static external magnetic field and a radio frequency pulse is applied to flip the rotation of magnetic moments. When the radio frequency perturbation is removed, the hydrogen nuclei undergo a relaxation process, during which the

precession of the nuclear ensemble returns back to the original equilibrium [10]. The recovery process is usually divided into two orthogonal components: the magnetization recovery parallel to the static external magnetic field (i.e., spin-lattice relaxation), and the magnetization decay on the plane perpendicular to the external field (i.e., spin-spin relaxation) [11]. The rates of the relaxations are characterized by the longitudinal relaxation time T_1 and the transverse relaxation time T_2 , both of which are largely dependent on the chemical environments of the individual nuclei [12,13].

However, the intrinsic signal difference between diseased and normal tissues can be difficult to discern on an MR image. To improve imaging quality, MRI contrast agents, which can alter locoregional magnetic

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fields and accelerate relaxation processes, have been developed. Currently, the most common clinical T_1 contrast agents are gadolinium (Gd) chelates, and the most common T_2 contrast agents are iron oxide nanoparticles (IONPs) [2,14,15]. But, there have been concerns over their mediocre contrast abilities. To address this issue, extensive efforts have been made to develop alternative MRI agents with superior r_1 or r_2 [16–20], stimulus-responsive relaxation times [9,21], or multiparametric imaging capabilities [22–28].

The contrast ability of a MRI probe depends on a number of factors. Since proton relaxation mainly occurs at the interface between the magnetic center and the surrounding aqueous environment, the nanoparticle (NP) surface coating plays a crucial role in the T₁- and T₂-relaxation processes. These include impacts on water diffusion, retention, and interaction with the magnetic centers. Moreover, the surface coating may affect the electronic and magnetic properties of the underlying magnetic NPs [29,30], and in turn cause contrast changes. Hence, in addition to improving NP synthesis, it is critical to understand these surface impacts and to employ them when designing MRI probes. However, rules of thumb that work for small molecule contrast agents may not apply for NPs. Meanwhile, there have been relatively few discussions on this topic. In this review, we attempt to summarize recent progress in developing nanoscale T₁- and T₂- contrast agents and discuss the relationship between microscopic physiochemical properties of the NPs and their macroscopic performances as MRI contrast agents, with an emphasis on the surface impact on r1 and r2 relaxivities.

Working mechanisms for MRI contrast agents

MRI contrast agents are paramagnetic or superparamagnetic compounds that can catalyze proton relaxation processes and, as a result, shorten T_1/T_2 relaxation times in the locoregional tissues. The accelerated relaxations are reflected as signal enhancement (or hyperintensity) on T_1 -weighted MR images and signal reduction (or hypointensity) on T_2 -weighted MR images [31]. Most contrast agents reduce both T_1 and T_2 , but we often label them as T_1 or T_2 contrast agents based on their primary impact on water relaxation. In general, the relaxation time (T_i) of protons (most importantly water protons) can be described using **Equation 1**, where T_{i0} is the intrinsic relaxation time of the tissues and T_i^{CA} is the contrast agent contribution.

$$\frac{1}{T_i} = \frac{1}{T_{i0}} + \frac{1}{T_i^{CA}} (i = 1, 2)$$
(1)

The contrast ability of an agent can be quantitatively characterized by its r_1 (longitudinal) and r₂ (transverse) relaxivities. These measure the degree to which a contrast agent can enhance the hydrogen nucleus relaxation rate constant R_i (R_i = $1/T_{i}$, i = 1,2) normalized to the concentration of the agent, as shown in Equation 2. By definition, contrast agents of high relaxivities can provide an equivalent contrast effect at relatively low doses. By convention, a contrast agent with a transverse-to-longitudinal relaxivity ratio (r_2/r_1) smaller than 5 is regarded as a T₁ agent; otherwise, it is mainly a T₂ contrast agent [32]. More recently, some propose to revise the classification, calling those with an r_2/r_1 ratio that is less than 2 as T_1 agents, larger than 10 as T_2 agents, and those in-between as potential dual-functional contrast agents.

$$R_i^{CA} = \frac{1}{T_i^{CA}} = r_i[CA] \ (i = 1,2)$$
 (2)

Based on the binding relationship between water protons and the magnetic metal center, the r₁ and r₂ contributions be divided into three portions using a three-sphere model: (1) The inner sphere relaxivity (ri^{IS}), arising from the contrast agent-proton interaction that occurs in the innermost sphere. This is the sphere where hydrogen nuclei from water (or other molecules) can directly bind to the magnetic metal center. (2) The second sphere relaxivity (r_i^{SS}) , originating from the second or intermediate sphere of the contrast agent. This is the sphere where the magnetic metal center interacts with the long-lived hydrogen nuclei (e.g., diffusing water molecules and exchangeable protons) that are bound but not directly bound to the metal center. (3) The outer sphere relaxivity (r_i^{OS}). This comes from the surrounding bulk water, and is constant for a specific environment [33,34]. Based on this model, the observed relaxivity (r_i) can be expressed using Equation 3 [33]. For T_1 contrast agents, the relaxation hinges largely on the dipole-dipole coupling between the paramagnetic ions and the hydrogen nuclei, and the primary contributor is usually r_i^{IS} [33,35]. For T₂ contrast agents, on the other hand, the contrast mainly comes from the inhomogeneity of fluctuating magnetic gradients, making riss the most important contributor [33]. We have summarized factors that contribute to r_1 and r_2 enhancement in Figure 1A-B. The detailed discussions will be expanded in the following sections.

$$r_i = r_i^{IS} + r_i^{SS} + r_i^{OS} \ (i = 1, 2) \tag{3}$$



Figure 1. Factors that affect r₁ and r₂ of contrast agents. (A) A brief summary of factors that affect the r₁ of a T₁ contrast agent. (B) A brief summary of factors that affect the r₂ of magnetic NP-based T₂ contrast agents.

Factors affecting r_1 relaxivity of a contrast agent

For T_1 relaxation processes, r_1 in **Equation 3** can be further expended to **Equations 4-6**, where q is the inner sphere hydration number (i.e., the number of water molecules or other proton-bearing moieties directly bound to the paramagnetic center); q^{SS} is the hydration number of the secondary intermediate sphere (i.e., the number of long-lived water molecules and/or exchangeable protons close to the paramagnetic center); T_{1m} and T_{1m} are the T_1 relaxation times of water protons in the inner and second spheres, respectively; τ_m and τ_m' are the residency times of water molecules in the inner and second spheres, respectively; μ_0 is the Bohr magneton constant; γ_H is the gyromagnetic ratio of the proton; g_e is the electronic g-factor; S is the spin quantum number of the corresponding paramagnetic species; r_{CH} is the distance between the contrast center and the proton; τ_c is the correlation time, which describes the fluctuating magnetic dipole; τ_R is the rotational correlation time of the contrast agent; and T_{1e} characterizes the electronic T_1 relaxation process [2,34].

$$r_{1} = \frac{q/[H_{2}O]}{T_{1m} + \tau_{m}} + \frac{q^{SS}/[H_{2}O]}{T'_{1m} + \tau'_{m}} + r_{1}^{OS}$$
(4)
$$\frac{1}{\tau_{1m}} = \frac{2}{15} \left(\frac{\mu_{0}}{4\pi}\right) \left(\frac{\gamma_{H}^{2}g_{e}^{2}\mu_{B}^{2}S(S+1)}{r_{CH}^{6}}\right) \left[\frac{3\tau_{c}}{1 + \omega_{H}^{2}\tau_{c}^{2}}\right]$$
(5)
$$\frac{1}{\tau_{c}} = \frac{1}{\tau_{m}} + \frac{1}{\tau_{R}} + \frac{1}{\tau_{1e}}$$
(6)

Species carrying a large number of unpaired electrons are preferred T_1 contrast agents due to their large S numbers. In theory, T_1 contrast is mainly caused by a fluctuating magnetic field due to the tumbling of a paramagnetic component under radio frequency perturbation. Compounds that are rich in unpaired electrons are more capable of inducing a strong fluctuating magnetic field. This is why commonly used T_1 contrast agents are often composed of transition or lanthanide metal ions (e.g., Fe^{3+} , Mn^{2+} , Gd^{3+} , etc.) having multiple unpaired electrons in their *d*- or *f*-orbitals.

 r_1^{IS} and r_1^{SS} are positively correlated with the hydration numbers (q and q^{ss}). This means that good accessibility of water towards the paramagnetic center is crucial for r_1 enhancement [2,34]. From this perspective, opening up more coordination sites for water interaction is considered beneficial for metal chelate-based T₁ contrast agents [2,36,37]. However, reducing the number of dentates will make the chelates more susceptible to transmetallation or ligand replacement. This is associated with higher risks of toxicity in vivo. One example is [Gd(DO3A)(H₂O)₂], which, unlike many other Gd agents, affords a hydration number of two. While offering reasonably good thermodynamic stability and kinetic inertness, this compound is found labile in vivo due to ligand displacement by endogenous anions like bicarbonate [2].

The contribution of r_1 ^{SS} in chelate-based T_1 agent is usually negligible. This is because the life span of water molecules in this region is very short and their distance to the contrast center is long. A decrease in pН or temperature can lead to relaxivity enhancement, which is a result of a prolonged residency of water protons in the secondary sphere and an increased q^{SS} [2]. For metal chelates, inclusion of polar donor groups such as phosphonate can help improve hydration in the intermediate sphere and thus enhance r_1^{SS} . When conjugating them onto the surface of proteins, macromolecules, or NPs having a hydrophilic surface, an increase in r_1 ^{ss} is often seen due to the presence of more long-lived water protons in the secondary sphere [2]. Similarly, for magnetic NPs, a hydrophilic surface is preferred for enhanced hydration [38]. In addition, a large surface-to-volume ratio, which favors water accessibility, is also desired. Due to this reason, ultrasmall NPs and NPs with reduced surface and shape anisotropy have been

prepared [38,39].

As illustrated in Equations 4-6, the contrast performance is also governed by time parameters that describe water dynamics in different spheres, rotational motions of the contrast agent, and specific relaxation type, (i.e., τ_m , τ_m' , τ_R , and T_{1e}). These variables are dependent on the external magnetic field strengths, molecular structure of contrast agents, and physical/chemical features at the interface between the contrast agents and the aqueous environment. Thus, they affect the relaxivity of a contrast agent in a sophisticated fashion. Taking T_{1e} (which characterizes the electronic T_1 relaxation process) for instance, at low field strengths (e.g., 0.01 T) this is the dominant factor for τ_c because it is much shorter than τ_R and τ_m (T_{1e} is picoseconds for Gd^{3+} or Mn^{2+}) [34,40]. However, at 1.5 T or higher field strengths, electronic relaxation becomes very slow as T_{1e} increases by the square of the applied field; the relaxivity is then more dependent on the rotational motion $(1/\tau_R)$ or the water exchange rate $(1/\tau_m \text{ and } 1/\tau_m')$ [2].

For rigid MRI probes that tumble isotropically (e.g., metal chelates), the tumbling motion can be simply characterized by the rotational correlation time, $\tau_{\rm R}$ [41]. For those with flexible structures, however, the tumbling motion (τ_R) is more complicated, and according to the Lipari-Szabo model-free approach, is affected by both the global rotation of the whole compound $(1/\tau_g)$ and the internal rotation of the metal centers $(1/\tau_f)$ [42]. In theory, an optimal relaxation satisfies $\tau_c = 1/\omega_H$ (considering the spectral density component in **Equation 5**). In a typical MRI scan (field strength >1.5) T), τ_R is very short compared to τ_m and T_{1e} , and is the dominant factor for τ_c (i.e., $1/\tau_c \approx 1/\tau_R$). Hence, $\tau_R \approx$ $1/\omega_{\rm H}$ is considered a required but insufficient condition. A slower motion is desired at relatively low fields (e.g., 1.5 T), while an intermediate correlation time is preferred at high fields (e.g., 7.0 T) [2]. As a result, it is important to tune τ_R for optimal contrast ability. For NPs/macromolecules, there are two main strategies that have been employed to achieve the goal. The first is to change the molecular weight or size of the NP or macromolecule to best fit the magnetic field. The second is to adjust the rigidity of the structure, for instance, by replacing flexible chain structures with rigid rings or introducing secondary bonds, like hydrogen bonds, between the chelates and the macromolecule host. According to the simulation by Caravan, increasing the structural rigidity of Gd chelate-decorated complexes can enhance relaxivity at certain field strengths (Figure 2A) [43].

Water exchange rates $(1/\tau_m \text{ and } 1/\tau_m')$ also affect r_1 . τ_m ranges from 0.1 ns to tens of μ s depending on the local coordination environment. For inner-sphere

relaxation, τ_m is often much shorter than T_{1m} , meaning that water molecules are often liberated before they are fully relaxed. For NP or macromolecule contrast agents, it is possible to modulate the chemical environment to extend τ_m for r_1 enhancement. But this should not be overdone because too slow a water exchange may negatively affect the rate of discharging relaxed water molecules and the relaxation effect to the bulk water. This is supported by Caravan and his colleagues who measured the relaxivity rates and water residencies of a series of Gd complexes with varied donor groups [41]. Their study suggests that τ_m has a great impact on relaxivity and should be optimized for each field strength, with the optimal τ_m being shorter at high fields than at low fields [41]. τ_m can be increased by changing the donor group of the chelator, and the impact follows the order: phosphonate ~ phenolate > α -substituted acetate > acetate > hydroxamate ~ sulfonamide > amide ~ pyridyl ~ imidazole; and the effect is additive [2,34,41]. Prolonging τ_m' is also beneficial for contrast enhancement, although the impact is often smaller as $\tau_{m'}$ is usually much shorter (e.g., several ps) [2,34,41].

Factors affecting r₂ relaxivity of a contrast agent

T₂ relaxation occurs through three mechanisms, which are: (1) Curie spin relaxation, (2) dipole-dipole coupling between the metal ions and the water hydrogen nuclei, and (3) scalar or contact relaxation. The Curie spin relaxation (r_2^C) originates from the dipolar interaction between water protons and a large static magnetic moment arising from electrons, as described by Equation 7, where C_0 is the Curie constant, B is the magnetic field, and $\varphi(\tau_D)$ is a function of the water diffusion correlation time (τ_D) [33,44]. For small-sized contrast agents (e.g., 3 nm or smaller) at a high strength field (e.g., 7.0 T or higher), Curie spin relaxation is dominant due to short τ_D (τ_D = d^2/D , d is the radius of contrast agent and D is the diffusion coefficient of water) and highly magnetized contrast agents [44]. For contrast agents with a large size (e.g., 3–7 nm or larger), $\varphi(\tau_D)$ decreases rapidly and the Curie spin contribution becomes very small compared to the other two mechanisms [44,45]. Considering that most T₂ contrast agents are several to hundreds of nanometers in size, the T₂ relaxation is mostly dominated by dipolar interactions and scalar relaxation processes. This is why the two mechanisms are used in most studies to explain the relaxation behaviors.

$$r_2^C = C_0 B^2 \varphi(\tau_D) \qquad (7)$$

One primary factor affecting r_2 is the inhomogeneity generated by the contrast agents. Its

intensity depends largely on the magnetization of the contrast agent, as described in the Koenig-Keller model ($r_2 \propto \mu^2$, μ is the effective magnetic moment of the NPs) [46-49]. In general, NPs made of high saturation magnetization (Ms) materials can more efficiently induce field inhomogeneity and can influence a greater volume of water. However, the effective magnetization value of a NP (m_s) is often times smaller than that of the bulk material. One major reason for this is an increased magnetic anisotropy (K) (Figure 2C) [50]. Due to the presence of a magnetically "dead" or tilted layer (on the order of 1 nm) on the particle surface, the surface spins are largely canted, causing enhanced magnetic anisotropy and decreased magnetic moment [51-53]. As typically seen in spherical particles, such surface magnetic anisotropy impact is greater with smaller particles due to their high surface-to-volume ratios. This size effect is observed with multiple NP-based contrast agents [51,54-57]. In addition to size effect, magnetic anisotropy is also affected by the shape, fine architecture, and surface coating of nanostructures. For particles of the same volume, a reduced shape/surface anisotropy helps improve the spin state similarity between the surface and core and thereby enhance the magnetization [50]. For instance, non-spherical NPs (e.g., cube, octapod, rod, etc.) have demonstrated higher m_S than their spherical counterparts [47,50]. On the other hand, when two or more magnetic phases are in contact with each other, the exchange coupling across the interface(s) will provide an extra source of anisotropy (referred to as exchange anisotropy) and lead to a minor reduction but enhanced stabilization on magnetization as well as a boost on coercivity, which is often seen in nanostructures core-shell [50,51]. Moreover, magnetization loss also happens with NPs of deteriorating surface, which is not uncommon given the high reactivity of NP surfaces. Hence, it is important to use robust coatings to protect NPs from surface oxidation or etching [58,59].

Another important factor for r_2 is the diffusion dynamics of water molecules in the magnetic field gradients. This contribution is measured by the number of water molecules diffused into the secondary sphere of the contrast agent and their residency time within the region. According to the SBM model, $1/T_2$ is inversely proportional to the sixth power of the distance between the NP and water proton spins (r_{MH}). Hence, the contribution weighs heavily towards water molecules that diffuse into the adjacent space of the fluctuating magnetic field and reside there for a relatively long time [46]. From this perspective, NPs with a large magnetization are beneficial because it means a larger area of influence (i.e., the secondary sphere) and a greater possibility of relaxing the diffusing water molecules [46,47]. On the other hand, over-increasing NP size may end up decreasing r_2 because it generates idle magnetic components in the core area and leads to an overall decline of the effective area of influence [46].

$$\frac{1}{T_2} = (256\pi^2 \gamma^2 / 405) V^* M_S^2 d^2 / D(1 + L/d)$$
 (8)

In addition to the intrinsic material- and size-relevant properties of magnetic NPs, the surface coating is also an important factor for T₂. Proper surface coating endows NPs with good colloidal and them from undesired stability protects degradation or aggregation. Meanwhile, inappropriate coatings may exclude water from the NP surface, hinder water diffusion, or prolong the water residency, causing reduced contrast. According to a quantum-mechanical outer-sphere theory [60], as described by Equation 8 – where γ , V^{*}, d, D, and L are the proton gyromagnetic ratio, volume fraction, saturation magnetization, core radius of magnetic NP, diffusivity of water molecules, and thickness of the impermeable surface coating-a smaller L/d ratio and permeable surface coating are preferred for fast T₂ relaxation. A hydrophilic NP surface is usually preferred because it favors diffusion and retention of water molecules within the second sphere [61], underscoring the importance of post-synthesis NP surface modifications [62-64]. These include not only imparting a hydrolytic coating layer to the particle surface, but also fine-tuning the coating thickness, grafting density, surface charge, and coating porosity for optimized water accessibility and residency [61].

A common approach exploited to enhance r_2 is to purposely induce clustering of magnetic NPs [65]. In this case, r_2 is determined by three distinctive regimes, namely the (i) motional averaging regime (MAR), (ii) static dephasing regime (SDR), and (iii) echo-limited region (ELR) or slow-motion regime (SMR) (Figure 2D). For individual NPs or small NP clusters, water residency in the secondary sphere is short due to a small hydrodynamic size. In this instance, MAR is dominant and the overall r₂ is governed mainly by the diffusional motions of water molecules. As the hydrodynamic size increases, the area influenced by the magnetic inhomogeneity is increased and the effective water residency is prolonged, which benefits r₂ enhancement. When increasing the clustering size beyond a certain critical value into SDR, there will be no further enhancement of the fluctuating magnetic field, and the overall r₂ becomes independent of the hydrodynamic size. Further increasing the dimensions of the clusters will lead to ELR, where size increase will negatively affect r₂ for particles occupying space in the secondary sphere [46].

Nanoparticle or macromolecule contrast agents with enhanced relaxivities

As stated above, the most common T_1 contrast agents are Gd-based chelates (e.g., Gd(DTPA)) [36,66] and those for T₂ are iron oxides [63,67-71]. Despite their long history in the clinic, there have been concerns over the moderate contrast abilities and these toxicity of conventional MRI agents [12,43,72-74]. Over the years, many efforts have been devoted to developing new contrast agents of superior contrast, often in the form of a macromolecule or a NP. A summary of representative contrast agents and their relaxivity properties is provided in Table 1.



Figure 2. (**A**) Simulation of r_1 over a range of Larmor frequencies (ω_H) for contrast complexes using a Lipari-Szabo model-free approach. The resulting r_1 increases as the structural flexibility (described by factor F) decreases (i.e., F = 0 corresponds to flexible, free molecules, and F = 1 corresponds to a rigid structure with no flexibility). Adapted with permission from [37], copyright 2006 Royal Society of Chemistry. (**B**) A NP with a large magnetization favors a reduced magnetic anisotropy, which can be achieved by increasing particle size and reducing the surface/shape anisotropy. Adapted with permission from [44], copyright 2012 American Chemical Society. (**C**) Outer sphere relaxation theory with three distinctive regimes, which are: (i) MAR, (ii) SDR and (iii) SMR. Adapted with permission from [40], copyright 2015 Royal Society of Chemistry.

Table 1. Summary of relaxivities of different types of contrast agents

| Contrast Agent | r ₁ (mM ⁻¹ s ⁻¹) | r ₂ (mM ⁻¹ s ⁻¹) | Field/Temp.ª | Reference |
|--|--|--|---------------------------|-----------------|
| Gd chelate type T1 contrast agents | | | | |
| Magnevist (Gd-DTPA) | 3.0-5.5 | - | 1.5 & 3 T | [12,120,121] |
| Dotarem (Gd-DOTA) | 4.1 | - | 7.0 T (25 °C) | [130] |
| Vasovist (MS-325) | 8.3 | - | 1.4 T (25 °C) | [33] |
| | 7.2 | - | 4.7 T (25 °C) | [] |
| | 5.1 | _ | 94 T (25 °C) | |
| $C_{1}(\Lambda \Lambda T T \Lambda)$ b | 71 | | 0.47 T (25 °C) | [240] |
| Cd linear nelymenia complexes | 5.0.00 | - | 2.0 T | [240] |
| Gu-intear polyment complexes $(a, c, Cd(DTPA))$ systema (systemina conclumers) | 5.0-9.0 | - | 5.0 1 | [75,76] |
| (e.g., Gd(D11A)-cystelle/ cystalline copolymers) | 15 (| | 0.45 T | [22] |
| Macromolecular Gd-complex (linear) | 15.6 | - | 0.47 1 | [//] |
| Macromolecular Gd-complex (hyperbranched) | 15.4 | - | 0.47 1 | |
| Macromolecular Gd-complex (star-like) | 13.5 | - | 0.47 1 | |
| Gd(AAZTA) conjugated micelle | 30.0 | - | 0.47 T (25 °C) | [241] |
| Gd(DTPA) liposome | 13.6 | - | 3.0 T | [12] |
| Gd(DTPA) liposome (mPEG750) | 21.8 | - | | |
| Gd(DTPA) liposome (mPEG2000) | 134.8 | - | | |
| Gd(DTPA) liposome (mPEG5900) | 61.2 | - | | |
| Gd(DOTA) liposome | 4.10 | - | 4.7 T | [84] |
| Gd(DTPA) liposome | ~8.0 | - | 1.5 T (37 °C) | [85] |
| Gd(N-Decanovl-N-methylglucamine) liposome | 11.9-12.3 | 13.0-13.6 | 0.47 T (25 °C) | [86] |
| Gd[DOTA(GAC12)2]-liposome | 34.8 | - | 0.47 T (25 °C) | [87] |
| PLA PC[Cd(DTPA)] micelle | 79 | | 47T | [242] |
| PICA [Cd(DOTA)] non-combara | 17.5 | - | 1.7 I | [242] |
| | 10.1.200 | - | 1.41 1 | [00] |
| Gd-PAMAM dendrimer (G0-G9) | 10.1-36.0 | - | 0.47 to 2.01 (16-37°C) | [/8-81] |
| $G4-[Gd(DOTA-pBn)(H_2O)]^{-33}$ | 31.2 | - | 0.47 T (25 °C) | [82] |
| G4-[Gd(DO3A-MA)(H ₂ O)] ₃₁ | 13.2 | - | 0.47 T (25 °C) | |
| G4-PEG-[Gd(DOTA- <i>p</i> Bn)(H ₂ O)] ⁻ 38 | 30.2 | - | 0.59 T (25 °C) | |
| HB-PEI-[Gd(DOTA-pBn)(H ₂ O)]- ₃₂ | 34.2 | - | 0.47 T (25 °C) | |
| HB-PG-[Gd(DOTA-pBn)(H ₂ O)]-68 | 34.2 | - | 0.47 T (25 °C) | |
| Gd-EA dendrimer | 38.14 | - | 1.4 T (37 °C) | [83] |
| Gd-PLL dendrimer | 21.0 | - | 1.4 T (37 °C) | |
| Discotic-Gd(DTPA) assembled NP | 12-14 | - | 1.4 T (37 °C) | [243] |
| Gd(DTTA) coupled gold NPs | 10-60 (max. at 0.7 T) | - | <3.0 T (25/37 °C) | [89,90] |
| Gd(DTPA) coupled MSNs | 19.0 | - | 3.0 T | [94] |
| Gd(DTPA) coupled MSNs (PEGvlated, 5K) | 25.7 | - | | |
| Gd(DTPA) coupled carbon dot@PEI ($d = 4-6$ nm) | 56.72 | - | 3.0 T | [244] |
| Gd(DTPA) trapped CaP NPs | 18 4-22 2 | _ | 0.59 T (37 °C) | [97.98] |
| GdP3W | 16.2 | _ | 0.47 T | [127] |
| CdP3W (bound to DNA) | 29.6 | | 0.47 T | [1=,] |
| CdP2W | 22.0 | - | 1 /1 T | |
| CdD2W (hound to DNA) | 21.2 | - | 1.41 T | |
| $G_{\rm eff} = 0.0000000000000000000000000000000000$ | 42.4 | - | 1.41 1 | [100, 100, 045] |
| $G_{10} = G_{10} = G$ | 9.4 | - | 1.4 1 | [150-155,245] |
| Gd_2O_3 NPs (d = 1.0-1.1 nm) | 9.9 | - | 3.0 1 | |
| Gd_2O_3 NPs (d = 2.2 nm) | 8.8 | - | 7.0 I (25 °C) | |
| Gd_2O_3 NPs (d = 3.8 nm) | 8.8 | - | | |
| Gd_2O_3 NPs (d = 4.6 nm) | 4.4 | - | | |
| Gd_2O_3 NPs (d = 13.5 nm) | 12.3 | - | 1.5 T | |
| Gd ₂ O ₃ @DEG (hydrodynamic size = 3–105 nm) | 1.6-3.7 | - | 0.47, 1.4, 11.7 T (37 °C) | |
| $Gd_2O_3(d = 2.9nm)@CTAB$ | 0.5 | - | 7.0 T | |
| $Gd_2O_3(d = 2.9nm)@PVP$ | 12.1 | - | | |
| GdF_3 (d < 5 nm) | 3.0-6.0 | - | 0.47 T (25 °C) | [136] |
| GdPO ₄ @dextran | 13.9 | - | 0.47 T | [137] |
| $NaGdF_4 NPs (d = 2.5 nm)$ | 7.2 | - | 1.5 T | [129,138] |
| $NaGdF_4 NPs (d = 5.0 nm)$ | 6.2 | - | 3.0 T | |
| $NaGdF_4 NPs (d = 15.0 nm)$ | 5.7 | - | | |
| $NaCdF_4 NPs (d = 20.0 nm)$ | 88 | _ | | |
| Folic acid-PELNaCdE: Eu NPs $(d = 56 \text{ pm})$ | 3.26 | _ | 15T | [140] |
| Polic acid-1 El-INaGul 4.Eu INI S (d = 50 Illif) | 5.20 | - | 1.5 1 | [140] |
| Protain based T. contrast agents | | | | |
| MC 225 hourd HCA (Ablavar) | - 20 - 70 | | 1 5 7 | [2 122 125] |
| ED 2104D hourd file: | ~50 - ~70 | - | 1.3 I 0.47 T | [2,123-123] |
| EF-2104K DOUND NDMN | 11.1-24.9 | - | U.47 I | [246] |
| | 10.1-17.9 | 12.8-32.1 | 1.41 1 | 1 c - 1 |
| EP-3533 bound collagen | 18.7, 16.1, 5.4 (Gd) | - | 0.47, 1.41, 4.7 T | [126] |
| Gd(AAZTA) loaded LDLs | ~22 (Gd) | - | 0.47 T | [108] |
| Gd(DTPA) loaded HDLs | 10.4 (Gd) | - | 1.5 T | [109] |
| Gd(DTPA) loaded clathrin triskelion | 16 (Gd) | - | 0.47 T | [110] |
| Gd(DTPA) loaded clathrin cage | 81 (Gd) | - | 0.47 T | |

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| Cd(DOTA) conjugated CCMW | 46 (C-1) | | 1 F T | [110] |
|--|----------------|---------|--------------------------|-----------|
| Ga(DOTA) conjugated CCWIV | 46 (Gd) | - | 1.5 1 | [112] |
| Gd ³⁺ -CCMV | 202-210 | 376-402 | 1.5 1 | [112] |
| Gd(DOTA) conjugated TMV (exterior surface) | 18.4 | - | 1.4 T | [113] |
| | 15.7 | - | 1.5 T | |
| | 67 | - | 7 0 T | |
| Cd(DOTA) conjugated TMV (interior surface) | 10 7 15 2 | | 14T | |
| Gu(DOTA) conjugated TWV (Interior surface) | 10.7-13.2 | - | 1.4 1 | |
| | 11.0-13.2 | - | 1.5 T | |
| | 3.7-4.7 | - | 7.0 T | |
| Gd(DTPA)-bacteriophage M2 (interior surface) | 41.6 | - | 0.7 T (25 °C) | [114,115] |
| | 38.9 | _ | 0.7 T (37 °C) | [,] |
| | 21.0 | | $1.4 \pm (05^{\circ} C)$ | |
| | 31.0 | - | 1.4 I (25 C) | |
| Gd(DTPA)-bacteriophage M2 (exterior surface) | 30.7 | - | 0.7 T (25 °C) | |
| | 27.8 | - | 0.7 T (37 °C) | |
| | 23.2 | - | 1.4 T (25 °C) | |
| $D_{ro}C \Lambda 1$ | 117 | 120 | 15T | [120 121] |
| P. CM | 117 | 129 | 1.51 | [120,121] |
| ProCA1 | 23.8 | 43.7 | 0.47 1 | [119] |
| ProCA1 (PEG0.6K) | 39.5 | 92.5 | 0.47 T | |
| ProCA1 (PEG2.4K) | 47.6 | 98.7 | 0.47 T | |
| ProCA1 (PEG12K) | 83.8 | 100.8 | 0 47 T | |
| | 22.1 | 100.0 | 14T | [100] |
| PTOCA32 | 33.1 | 44.6 | 1.4 1 | [122] |
| | 21.9 | 56.9 | 4.7 T | |
| | 18.9 | 48.6 | 7.0 T | |
| Gd(HP-DO3A) loaded ferritin | 70-80 | - | 0 47 T | [117 118] |
| Gu(III D COII) Iouucu Ioinini | | | 0.17 1 | [117/110] |
| | | | | |
| Gd ³⁺ -doped nanostructures as T ₁ contrast agents | | | | |
| Gd-doped IONPs (d = 5.0 nm) | 7.85 (Fe + Gd) | - | 7.0 T | [230] |
| $Gd(BDC)_{1.5}(H_2O)_2$ NMOF (100 × 400 nm) ^b | 35.8 | 55.6 | 3.0 T | [103] |
| $Gd(BDC)_{1} = (H_{2}O)_{2} NMOE (400 \times 700 nm)$ | 26.9 | 491 | 3 O T | |
| $C_1(BDC)$ (ILO) NMOE (1000 × 100 mm) | 20.9 | 45.7 | 201 | |
| $Ga(BDC)_{1.5}(H_2O)_2$ NIMOF (1000 × 100 nm) | 20.1 | 45.7 | 3.0 1 | |
| $Gd(BTC)(H_2O)_3 NMOF (100 \times 25 nm)^{b}$ | 13.0 | 29.4 | 3.0 T | |
| Cu^{2+} loaded polydopamine NP (d = 51 nm) | 5.39 | - | 1.5 T, pH 7.4 | [154] |
| Gadographene | 20.0-85.0 | - | 1.4 T | [165] |
| Cadagraphana avida | 62.8 | | 2 O T | [166] |
| | 05.8 | - | 5.0 I | [100] |
| $Gd@C_{82}(OH)_x, Gd@C_{60}(OH)_x$ | 4.5-97.7 | | 0.47 to 9.4 I | [173] |
| $Gd_3N@C_{80}[XX]$ | 68-76 | - | 0.35 & 0.47 T | [173] |
| $Gd_3N@C_{80}[DiPEG(OH)_x]$ | 77–79 | 133-153 | 2.4 T | [174] |
| CO-Cd@Co | 368 7 | _ | 15 T | [175] |
| 00-0u@C82 | 420.7 | | 1.7 T | [175] |
| | 439.7 | - | 4.7 1 | |
| C ₆₀ @Gd(DOTA)s | 49.7 | - | 0.5 T | [190] |
| | 29.2 | - | 1.5 T | |
| Gadonanotube | ~150 | - | 1.5 T | [176] |
| | ~ 635 | | 0.01 MHz | [0] |
| | 100 | - | | [400] |
| Gadonanotube | 180 | - | 1.5 I (37 °C, pH 6.5) | [182] |
| Gadodot | 4.7-11.4 | - | 1.5 & 7.0 T | [183-186] |
| Gd-Cu-In-S/ZnS quantum dots | 9.45 | - | 1.41 T | [101] |
| · • | | | | |
| Mn based Tr contract agents | | | | |
| Min-based 11 contrast agents | ())) | | | [0.47] |
| MnCl ₂ | 6.0-8.0 | - | 0.47 & 0.94 1 | [247] |
| | | | (37 °C) | |
| Mangafodipir | ~1.5 | - | 0.47 T | [37,247] |
| (i.e., Mn(DPDP)]) | | | | |
| Mn ²⁺ -norphyrin | 67 | - | 0 50 T (37 °C) | [248] |
| Ma ² t a supherin sound of sold ND@DEC | 22.2 | | 0.50 T (07 °C) | [=10] |
| Milporphyrin coupled gold NF@FEG | 22.2 | - | 0.50 I (57 C) | |
| Mn ²⁺ -EDTA-BOM-HSA | 55.3 | - | 0.47 T (25 °C) | [249] |
| MnO NP ($d = 7-25 \text{ nm}$) | 0.37-0.12 | - | 3.0 T | [143] |
| MnO(d = 2-5 nm) | 6.03-7.02 | - | 3.0 T | [147,148] |
| MnO(d = 25 nm) | 0.37 | _ | N/A | [144] |
| $M_{\rm e}O(1-2E_{\rm err}) + 11CA$ | 1.07 | | NT/A | [111] |
| MHO(a = 25 hm) + HSA | 1.97 | - | N/A | |
| Hollow MnO(ca. 15 nm)@mesoSiO ₂ | 0.99 | - | 11.7 T | [145] |
| Mn_3O_4 nanocrystal (d = 10 nm) | 1.08-2.06 | - | 3.0 T | [149] |
| Mn_3O_4 nanocrystal (d = 9 nm) | 8.26 | - | 3.0 T | [150] |
| DEC DEL control Mmc ND | 0.50 | | 0.5 T | [151] |
| | 0.07 | - | 0.01 | [101] |
| cysteine-PEG-citrate coated Mn ₃ O ₄ NP | 3.66 | - | 0.5 T | [152] |
| MnCO3@PDA NP | 6.3 | - | 7.0 Т, рН 7.4 | [153] |
| | 8.3 | - | 7.0 T, pH 6.0 | |
| Mn-NMOF | 46-55 | - | 94 T | [105] |
| Ma MNOE appared | 7.0 4.6 | | 20 6 0 4 T | [100] |
| | /.0, 4.0 | - | J.U & 7.4 I | |
| Mn(BDC) (H ₂ O) ₂ NMOF (50–100 \times 750–3000 nm) | 5.5 | 80.0 | 3.0 T | [103] |
| $Mn_3(iBTC)_2(H_2O)_6$ NMOF (d = 50-300 nm) ^b | 7.8 | 70.8 | 3.0 T | |
| $Mn_3(^{i}BTC)_2(H_2O)_6$ NMOF (d = 50-300 nm) | 4.6 | 141.2 | 9.4 T | |

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| | 1.0 | 440.0 | 0.1 5 | |
|---|----------------|----------|---------------|---------------|
| $Mn_3(BTC)_2(H_2O)_6@silica (d = 50-300 nm)$ | 4.0 | 112.8 | 9.4 1 | |
| $Mn^{2+}-Si$ quantum dot (d = 4.3nm) | 25.50 | - | 1.4 T (37 °C) | [102] |
| Mn ²⁺ doped polydopamine NP | 6.55 | - | 9.4T | [250] |
| | 38.6 | - | 1.5 T | |
| Ma2t domod CoD ND@DEC | 4.06 (mH 7.4) | | 107 | [00] |
| MIL ² doped Car NF@FEG | 4.96 (pri 7.4) | - | 1.0 1 | [99] |
| | 19.96 (pH 6.8) | - | 1.0 1 | |
| Mn ²⁺ -graphene@dextran | 92.2 | - | 0.47 T | [188] |
| PEGvlated MnO _x nanoplate | 5.5 | - | 1.5 T | [161] |
| MnOn nanonlato | 0.10 | 0.42 | 3 0 T (37 °C) | [162] |
| | 0.10 | 0.42 | 3.0 T (37 C) | [102] |
| MnO_2 nanoplate (reduced) | 4.89 | 50.57 | 3.0 I (37 °C) | |
| Fe_3O_4 nanoplate (thickness = 4.8 nm) | 43.18 | 118.73 | 0.5 T | [163] |
| Gd ₂ O ₃ nanoplate (100) facet out | 14.5 | - | 0.5 T | [164] |
| | 11 9 | - | 15T | |
| | 10.4 | | 207 | |
| | 12.4 | - | 5.01 | |
| Gd ₂ O ₃ nanoplate (111) facet out | 3.4 | - | 0.5 T | |
| | 2.6 | - | 1.5 T | |
| | 2.7 | - | 3.0 T | |
| | | | | |
| Manuatia NB- as T. contract must have | | | | |
| Magnetic NPS as 12 contrast mediators | | | | |
| Feridex | - | 120, 110 | 1.5 & 3.0 T | [196,197,251] |
| Resovist | - | 186-189 | 1.5 T | [196,251] |
| Combidex | - | 65 | 1.5 T | [196.251] |
| IONP (d = 2.2 pm) | 8.2 | 25.1 | 47T | [140] |
| $\frac{1}{1000} = \frac{1}{1000} = 1$ | 0.5 | 55.1 | 4.7 1 | [100] |
| $bcc-Fe/Fe_3O_4$ (d = 15 nm) | - | 220 | 3.0 T | [197] |
| NPs are formed by introducing of halide ions (i.e. Cl-, Br-) | | | | |
| amorphous-Fe/Fe ₃ O ₄ (d = 15 nm) | - | 67 | 3.0 T | [197] |
| α -Fe/iron oxide (d = 15 nm) | _ | 324 | 94 T | [208] |
| $E_{2}O_{1}(d = 15 \text{ mm})$ | | 24 | 207 | [107] |
| $Fe_{3}O_{4}(u - 15 \text{ mm})$ | - | 24 | 5.0 1 | [197] |
| IONP (d = 10 nm) | - | 56 | 1.5 T | [252] |
| Fe/FeO(d = 10 nm) | - | 129 | 1.5 T | [252] |
| Octapod IONP ($d = 49 \text{ nm}$) | - | 209.0 | 7.0 T | [47] |
| Octanod IONP $(d = 58 \text{ pm})$ | | 679.3 | 70T | [47] |
| | - | 079.5 | 7.0 T | [47] |
| FePt ($d = 9 \text{ nm}$) | - | 239 | 4.7 1 | [253] |
| FeCo@GC (d = 7 nm) | - | 644 | 1.5 T | [209] |
| $MnFe_2O_4$ (d = 12 nm) | - | 218 | 1.5 T | [204] |
| $FeFerO_{4}(d = 12 \text{ nm})$ | _ | 172 | 15T | [204] |
| $C = O \left(\frac{1}{12} \right)$ | - | 172 | 1.5 1 | [204] |
| $CoFe_2O_4 (a = 12 \text{ nm})$ | - | 152 | 1.5 1 | [204] |
| $NiFe_2O_4$ (d = 12 nm) | - | 62 | 1.5 T | [204] |
| Zn _{0.} 4Mn _{0.6} Fe ₂ O ₄ (d ~15 nm) | - | 860 | 4.5 T | [205] |
| | | | | |
| Magnetic NPs with different surface coatings | | | | |
| IOND@damag SiO. (1 mm thicle) | | 04 | | [215] |
| IOINP@dense SiO ₂ (1 nm thick) | - | 94 | | [215] |
| IONP@dense SiO ₂ (14 nm thick) | - | 32 | | |
| $IONP(d = 11 \text{ nm})@mSiO_2(19 \text{ nm thick})$ | - | 84.3 | 0.47 T | [254] |
| $IONP(d = 11 \text{ nm})@mSiO_2(32 \text{ nm thick})$ | - | 79.9 | 0.47 T | [254] |
| $IONP(d = 11 \text{ nm})@mSiO_{2}(42 \text{ nm thick})$ | | 50.1 | 0.47 T | [254] |
| $101VI (u = 111III) \otimes II0102 (421IIII IIICK)$ | - | 30.1 | 0.47 1 | [254] |
| $IONP(d = 10 \text{ nm})@mSiO_2$ | - | ~160-170 | 7.0 1 | [95] |
| $IONP(d = 10 \text{ nm})@mSiO_2$, hydrothermally treated | - | ~130-160 | 7.0 T | [95] |
| IONP(d = 15 nm)@casein | - | 273 | 3.0 T | [219] |
| $C_0 Fe_2 O_4 (d = 7 \text{ nm}) @SiO_2 (10 \text{ nm thick})$ | - | 113 | 14 T | [203] |
| $E_{0} O_{1} (d = 7 \text{ nm}) \otimes O_{2} (10 \text{ nm thick})$ | | 82.2 | 14T | [202] |
| $10304(d - 7) \lim_{n \to \infty} (3002(10) \lim_{n \to \infty} (1000) \lim_{n $ | - | 82.2 | 1.4 1 | [203] |
| IONP(d = 3.6 nm)@diphosphate-PEG | - | 24.6 | 3.0 T | [31] |
| IONP(d = 3.6 nm)@hydroxamate-PEG | - | 48.8 | 3.0 T | |
| IONP(d = 3.6 nm)@dopamine-PEG | - | 44.8 | 3.0 T | |
| $Fe_{2}\Omega_{4}$ (d = 6.5 nm) | _ | 83.8 | 0 50 T | [255] |
| $E_{1} O = O = DEL(1 - 11 E_{res})$ | | 107.1 | 0.50 T | [255] |
| $Fe_{3}O_{4}@PEI (d = 11.5 nm)$ | - | 137.1 | 0.50 1 | [255] |
| $Fe_3O_4@PEI-PEG (d = 11.5 nm)$ | - | 156.2 | 0.50 T | [255] |
| IONP@DEG ^b | - | 119 | 3.0 T (25°C) | [61] |
| IONP@PEG(600 Da) | - | 55 | 30T(25°C) | |
| $IONIB(d = 6.6 \text{ mm}) \otimes DEC(750 \text{ Da})$ | | - 260 | 0.47 T | [217] |
| $E_{\text{D}} = 0.0 \text{ mm/s} E_{\text{D}} = 0.0 \text{ mm/s} E_{\text{D}} = 0.0 \text{ mm/s} = 0.0 \text$ | - | | 0.47 1 | [21/] |
| IONP(a = 6.6 nm)@PEG(2000 Da) | - | ~175 | 0.47 T | |
| IONP(d = 13.8 nm)@PEG(7.4 nm thick) | - | 385 | 7.0 T | [60] |
| IONP(d = 3 nm)@PEG- phosphine oxides | 4.78 | - | 3.0 T | [159] |
| Feridex, $IONP(d = 15 \text{ nm})@devtran$ | _ | 314 5 | 7 0 T | [218] |
| IONID(d = 15 pm) | | 102.6 | 7.0 T | [210] |
| $101 \text{ m} (\alpha - 15 \text{ mm}) \text{ wserum albumin}$ | - | 123.0 | 7.0 1 | . |
| $Fe_5C_2@phospholipid(d = 20 nm)$ | - | 464 | 7.0 T | [194] |
| $Fe_5C_2@phospholipid(d = 5 nm)$ | - | 342 | 7.0 T | [211] |
| $Fe_5C_2@ZDS(d = 5 nm)$ | - | 385 | 7.0 T | |
| $FerC_{2}$ @casein(d = 5 nm) | _ | 836 | 70 T | |
| $F = C = \frac{1}{2} \left(\frac{1}{2} - \frac{1}{2} \right)$ | - | 000 | 7.0 1 | |
| Fe_5C_2 @casein(d = 22 nm) | - | 973 | 7.0 1 | |

| Clusters/aggregates of IONPs | | | | |
|---|--------------|-----------------|---------|-----------|
| Aggregated PEI-IONP (d = 9 nm) | - | 550-580 | 3.0 T | [220,221] |
| IONP ($d = 30 \text{ nm}$) | - | 44.87 | 1.4 T | [222] |
| Linear chain of self-assembled IONPs (d = 30 nm) | - | 101.05 | 1.4 T | [222] |
| Micelle particle (d ~ 63 nm) incorporated with IONPs (d = 10 nm) | - | 910 | 7.0 Т | [223] |
| Ferridex IONP $(d = 9.1 \text{ nm})$ @devtran | _ | 159 | 3 O T | [224] |
| IONPs(d = 9.1 nm) in hydrogel (size = 53–94 nm) | _ | 505 | 30T | [224] |
| Cluster of IONPs($d = 10-20$ nm) coated with polydonamine | _ | 433.03 | 9.4 T | [225] |
| (overall size = ~ 120 nm) | - | 400.00 | <i></i> | [220] |
| IONP(d = 8-10 nm)-graphene conjugates | - | 108.1 | 3.0 T | [226] |
| IONPs(d ~13.3 nm) loaded liposome (size = ~212 nm) | - | 259.5 | 7.0 T | [227] |
| T ₁ -T ₂ dual-mode contrast agent | | | | |
| Gd^{3+} doped IONP (d = 4.8 nm) | 7.85 (Gd) | 41.1 (Fe) | 7.0 T | [230] |
| Gd^{3+} doped IONP (d = 14 nm) | 69.5 (Gd) | 146.5 (Fe) | 7.0 T | [231] |
| Eu^{3+} doped IONP (d = 14 nm) | 36.8 (Eu+Fe) | 97.5 (Eu+Fe) | 0.5 T | [233] |
| $MnFe_2O_4 (d = 12 nm)$ | 38.2 | 280.8 | 0.5 T | [232] |
| $MnFe_2O_4$ (d = 9 nm) | 32.1 | 205.5 | 0.5 T | |
| $MnFe_2O_4$ (d = 7 nm) | 27.2 | 146.5 | 0.5 T | |
| $MnFe_2O_4$ (d = 5 nm) | 18.0 | 45.9 | 0.5 T | |
| FeMnSiO ₄ hollow sphere (d = 80 nm, 5.5 nm thick) | 0.6 | 49.43 | | [234] |
| | (Mn, pH 7.4) | (Fe, pH 7.4) | | |
| | 1.92 | 92.39 | | |
| | (Mn, pH 5.0) | (Fe, pH 5.0) | | |
| MnO/MnO ₂ doped MSN | 18.0 (Mn) | 45.9 (Mn) | 3.0 T | [256] |
| Gd(DTPA) labelled IONP | 11.17(Gd) | 30.32 (Fe) | 3.0 T | [235] |
| $MnFe_2O_4$ (d = 15 nm)-SiO ₂ (16 nm in thickness)-Gd ₂ O(CO ₃) ₂ (1.5 nm in thickness) | 33.1 | 274 (Fe + Gd) | 3.0 T | [237] |
| $Zn_{0.4}$ Fe _{2.6} O ₄ ($d = 15$ nm)-SiO ₂ (16 nm in thickness)-Mn(NMOF) (1.5 nm in thickness) | 8.2 | 238.4 (Fe + Mn) | 3.0 T | [11] |
| Fe ₃ O ₄ /Gd ₂ O ₃ core/shell nanocube (10 nm long) | 45.24 | 186.51 | 1.5 T | [39] |
| A Gd(DOTA) coupled Au NP ($d = 5 \text{ nm}$) fused with an | 43.6(Gd) | 123 (Fe) | 7.0 T | [239] |
| IONP@PEG (d ~10 nm) | 1.65(Gd+Fe) | | | |
| Dumbbell hybrid nanostructure: | 30.4(Gd) | 128 (Fe) | 7.0 T | [239] |
| Gd(DOTA) coupled Au NP (d = 9 nm) + Pt cube (d = 4.3 nm) + IONP@PEG ($d \sim 10$ nm) | 3.88(Gd+Fe) | | | |
| Dumbbell hybrid nanostructure: | 32.1 (Gd) | 136 (Fe) | 7.0 T | [239] |
| Gd(DOTA) coupled Au NP (d = 10 nm) + Pt cube (d = 5.1 nm) + IONP@PEG (d \sim 13 nm) | 4.13(Gd+Fe) | | | |

a: Temperature and pH values are not shown in the table if not mentioned in the original publications.

T₁ contrast agents

To enhance r_1 , one widely explored approach is to dock multiple metal chelates onto a macromolecule or a NP. In addition to increasing the number of paramagnetic centers, the coupling also helps slow down the tumbling motion of the magnetic center to better fit the Larmor frequency ($\omega_{\rm H}$). Further, the coupling strategy also offers more opportunities to modulate the neighboring chemical environment of the paramagnetic centers for optimized water residency (τ_m and τ_m) and to maximize the hydration numbers (q and q^{SS}). Metal chelates can be introduced either onto the surface or into the interior of a macromolecule/NP host, and good water accessibility towards metal chelates is necessary for efficient relaxation. Additionally, researchers have also begun to use paramagnetic metal ions directly to build up various contrast agents via different strategies, such as forming nanocrystals, doping or trapping metal ions inside certain nanostructures, or having them chelated in the functional pockets of other

macromolecular hosts. To ensure efficient interfacial interaction between the contrast agents and protons, it is often necessary to impart a hydrophilic coating to the NP surface, which benefits proton diffusion and coordination with the magnetic cores. Moreover, the coating may prevent surface deterioration and metal fall-off, which can negatively affect contrast or complicate signal interpretation.

Paramagnetic centers imparted onto the surface of macromolecules/NPs

One common variety in this category is Gd-polymeric conjugates. Researchers have used metal chelators as a reaction precursor and incorporated them into a polymer backbone during co-polymerization. For instance, Aaron et al. made Gd(DTPA) cysteine copolymers that were modified with polyethylene glycol (PEG) side chains [75,76]. Having a flexible structure, the r₁ of these polymer conjugates is often limited by the fast local motions of the metal chelates, and is in the range of 5 to 9 mM⁻¹s⁻¹ at 3.0 T [75,76]. In these cases, tuning the length and

grafting density of PEG chains may affect water access and exchange. Li et al. prepared Gd(DO3A)-grafted polymers with linear, hyperbranched, and star-like architectures, and their r_1 values were 15.6, 15.4, and 13.5 mM⁻¹s⁻¹, respectively, at 0.47 T [77]. These were higher than the free Gd(DO3A) (r_1 of 5.2 mM⁻¹s⁻¹), which is attributed to a slowed-down rotational motion of the magnetic centers. Among the Gd polymers, the star-like one afforded the smallest r_1 , which is likely due to the poorer water accessibility to the Gd center.

Gd-labeled dendrimers have also been reported. Unlike other polymers, the size, molecular weight, branch number, and metal chelate number can be precisely tuned in a dendrimer [78]. The most common dendrimers contain an ammonia or aliphatic diamine core, from which polyamidoamine (PAMAM) units are grown [78-81]. Meanwhile, other types of dendrimers, such as polyglycerol (PG)-, poly(ethylenimine) (PEI)- [82], esteramide (EA)- and branched poly-L-lysine (PLL)-based dendrimers [83], have also been invented. Chelators and other functional molecules (e.g., PEG or a tumor-targeting ligand) can be conjugated to the terminus of each branch [79]. The r_1 of Gd-dendrimers ranges from ~10 to ~36 mM⁻¹s⁻¹ (0.47-2 T), and researchers may increase the generation number, design a densely packed dendrimer structure to hinder the Gd-chelate internal motion, and graft more Gd-chelates onto each dendrimer to increase the r_1 on a per dendrimer basis. In addition to the molecular weight impact [79-81,83], the r₁ is also affected by the surface properties of a dendrimer. One factor is the surface density of chelates. When the density of surface chelates is above a critical point, an enhanced Gd³⁺-Gd³⁺ dipolar interaction may be involved, causing enhanced electron-spin relaxation, reduced efficiency of proton relaxation, decreased effective hydration numbers, and, as a result, lowered r_1 values [78–81]. The other aspect is the surface polarity [79,80,82], which is mainly dependent on the surface charge and hydrophilic functional groups. Formation of hydrogen bonding and dipolar or electrostatic interaction between the branches contributes to an enhanced structural rigidity, which also helps improve r_1 .

Metal chelates can also be decorated onto the surface of liposome- or micelle-based NPs, and the resulting NPs afford r_1 as high as 134.8 mM⁻¹ s⁻¹ at 3.0 T due to prolonged rotational correlation times [84–86]. For instance, the Botta group developed a Gd(DOTA)-grafted lipid NP by modifying Gd(DOTA) with two carbon-chain anchors (i.e., GAC₁₂) and inserting them into the lipid bilayer (**Figure 3A**) [87]. The tight anchoring led to a slow

rotational motion of Gd(DOTA) and, as a result, a high r_1 of 34.8 mM⁻¹s⁻¹ (0.47 T, 25 °C). The other crucial factor for high r_1 is the surface hydrophilicity, which offers good water access to contrast agents and optimizes the water residency. Ratzinger et al. reported that poly(D,L-lactide-co-glycolide) (PLGA) NPs can be decorated with Gd(DOTA) using PEI as a spacer. The r_1 of the resulting particles ranged from 16.0 to 17.5 mM⁻¹s⁻¹ at 1.41 T [88].

For inorganic NPs, metal chelates are often loaded onto the NP surface through a rigid chemical bond. For instance, Moriggi et al. tethered thiolated Gd(DTTA) onto the surface of 1-13 nm gold nanodots (Figure 3B) [89]. With a short and rigid benzenethiol linker and a high packing density, the Gd(DTTA) chelates presented a slow internal motion, which contributed to a relatively high r1 of 60 mM-1s-1 at 0.7 T (30 MHz). Irure et al. imparted saccharide molecules (e.g., β -galactose) as a surface blocker onto a thiolated Gd(DO3A) decorated with ~2 nm gold nanodots [90]. When tuning the length of the spacer to bring the saccharides into close proximity with Gd(DO3A), the internal motion of Gd(DO3A)s was efficiently slowed down, leading to r1 enhancement from 7 to 18 mM⁻¹s⁻¹ at 1.41 T. Li et al. decorated a laver of polymer coordinated with Gd³⁺ onto gold nanostars, achieving an r1 of 10.6 mM-1s-1 at 7.0 T [91]. Liu et al. functionalized CuS NPs with Mn(II)(DTPA)s, and the resulting NPs with a diameter of 9.0 nm exhibited a high r_1 of 7.10 mM⁻¹s⁻¹ at 7.0 T due to a high loading content of Mn²⁺ onto each NP [92].

Paramagnetic centers loaded or doped into the interior of nanoparticles

Many NPs afford hollow or porous structures. It is possible to load paramagnetic centers into the interior of these NPs. For instance, Gd(DOTA) has been encapsulated into liposomes [93]. Effectively isolated by the bi-layer lipid, the paramagnetic centers have limited access to the bulk water, making the r_1 of these particles low in the normal state. When the liposomal structure is breached, the magnetic centers are liberated, leading to an increase of r_1 . This property has been utilized to study the fate of drug-carrying liposomes after systemic injection [93].

Another nanoplatform that has been intensively explored is mesoporous silica NPs (MSNs), which possess tunable, nanometer scale (3 to 25 nm) pores throughout their matrix. This provides surface areas as large as thousands m² per gram of silica with good water accessibility [94,95]. For instance, Lin et al. were able to load up to 0.329 mmol of Gd(DTPA)-triethylsilane into each gram of MSNs [94]. The resulting NPs showed an r_1 of 19.0 mM⁻¹s⁻¹ (on a per Gd basis at 3.0 T). Such an increase of r₁

relative to free Gd(DTPA) was attributed to slowed-down molecular tumbling. The r_1 was further increased to 25.7 mM⁻¹s⁻¹ (Gd, 3.0 T) when the particles were PEGylated (5000 Da), in which case both q^{SS} and τ_m were increased [94]. Kotb et al. reported an AGuIX NP with a diameter of 3.1 nm, which was prepared by covalently grafting Gd-chelates onto inorganic polysiloxane nanomatrix [96]. This NP was used for MRI-guided radiation therapy and investigated in a proof-of-concept study before Phase I Clinical Trial.

There have also been efforts towards developing inorganic nanostructures decorated with Gd chelates, or embedded with Gd3+/Mn2+ dopants. To ensure efficient relaxation, a water-accessible surface structure is required. For instance, Mi et al. confined Gd(DTPA)s inside calcium phosphate (CaP) NPs with pores or cracks on the outer surface, leading to an ~6-fold enhancement of r1 at 0.59 T compared to free Gd(DTPA) [97,98]. The same group also prepared Mn²⁺-doped CaP NPs, which had an r₁ of 4.96 mM⁻¹s⁻¹ (Mn, 1.0 T) at neutral pH 7.4 and 19.96 mM⁻¹s⁻¹ (Mn, 1.0 T) when Mn^{2+} ions were liberated at acidic pH [99]. Chen et al. prepared polymeric micelles made of (PLA)-block-mono-methoxy-PEG poly(lactide) (PLA-b-PEG), and grew a layer of CaP shell doped with Gd³⁺ onto the surface of the particles [100]. Yang et al. synthesized Gd3+-doped ZnS quantum dots (i.e., Gd-Cu-In-S/ZnS quantum dots) and evaluated them

as fluorescence/MRI dual modality imaging probes. The hydrophobic quantum dots were coated with a lipid vesicle formed by PEGylated dextran-stearyl acid, and the resulting particles afforded an r_1 of 9.45 mM⁻¹s⁻¹ (Gd) at 1.41 T [101]. Tu et al. reported the synthesis of 4.3 nm Mn-doped silicon quantum dots. These NPs showed strong fluorescence and a high r_1 of 25.50 mM⁻¹s⁻¹ (Mn) at 1.4 T, 37 °C [102].

Gd- or Mn-doped nanoscale metal organic frameworks (NMOFs) represent another class of isoreticular (same topology) T₁ contrast agents. These NPs are built by linking Gd³⁺/Mn²⁺ with organic bridging ligands to form molecular sieve-like structures with highly ordered coordination geometry and good water access [103]. One downside is that the as-synthesized NMOFs often need to be coated with a layer of silica or polymers to protect the particles from degradation or aggregation in water, which may negatively affect r1. Nonetheless, Gd-NMOFs in rod-, plate-, and block-like morphologies have been prepared via surfactant-mediated synthesis [103,104]. Their r_1 values range from 13 to 35.8 mM⁻¹s⁻¹ (Gd) at 3.0 T, depending largely on the NP geometry and surface coatings [103]. For Mn-NMOF, Taylor et al. prepared Mn-NMOF nanorods that were 50-100 nm in length and coated them with a thin silica shell [105]. The resulting NPs exhibited an r1 of 4.6 to 5.5 mM⁻¹s⁻¹ (Mn) at 9.4 T.



Figure 3. (A) Complex Gd(DOTA)(GAC₁₂)_x (x = 1, 2) embedded in a lipid bilayer. Adapted with permission from [80], copyright 2010 American Chemical Society. (B) A partially optimized structure of gold nanodot (201 gold atoms) coated with thiol derivative Gd(DTTA)s (51 chelates) on the surface interacting with 112 water molecules. Adapted with permission from [82], copyright 2009 American Chemical Society. (C) The triskelion and cage forms of Gd-clathrin contrast agents. Adapted with permission from [100] copyright 2012 Public Library of Science.

Protein-based T₁ contrast agents

Compared with artificial polymers and NPs, proteins afford advantages such as low toxicity, high biodegradability, size homogeneity, plastic surface properties, and sometimes tunable tertiary structures. These make them a unique platform to construct T_1 contrast agents. Metal cations can be immobilized onto the surface or into the water-accessible interior space of a protein. Upon binding, the global rotational motion of metal cations is effectively slowed down. The internal motion may need to be suppressed by adjusting the bound rigidity. An increased qss is usually observed when metals are located at a polar, charged, or hydrated site of a protein, which leads to r₁^{SS} enhancement. On the other hand, adjacent amino acid side chains may displace the water ligands [2], causing a drop in r_1^{IS} .

One example is lipoproteins, which are natural NPs affording high binding affinity towards macrophages and low density lipoprotein (LDL) receptors [106]. Similar to liposomes, Gd-chelates can be coupled to a lipid molecule and then inserted into the phospholipid monolayer of a lipoprotein [107]. For instance, Castelli et al. loaded Gd-AAZTA (q = 2)onto the surface of ~30 nm LDLs. The resulting Gd-LDLs contained up to 400 Gd-AAZTAs per particle and the r1 was 8800 mM-1s-1 on a per particle basis (0.47 T, 25 °C), or ~22 mM⁻¹s⁻¹ on a per Gd basis [108]. These NPs hold potential as tumor imaging probes because LDL receptors are overexpressed in many tumors [107]. Meanwhile, Gd chelate-loaded high density lipoprotein (HDL) can be prepared through a similar strategy. The resulting Gd-HDLs are often 7-12 nm in dimeter and the r1 is ~10 mM-1s-1 (Gd) [109]. Gd-HDLs have been studied in atherosclerotic plaque imaging due to the intrinsic roles of HDLs in adjusting cholesterol levels in the peripheral tissues [106,109].

Gd-loaded clathrins have also been investigated. Clathrin triskelion is a ubiquitous protein that serves as a transporter to deliver cargo into cells (Figure 3C). Each clathrin triskelion consists of 3 heavy protein chains, and 36 clathrin triskelions can self-assemble into 1 clathrin cage, whose size ranges from 30 to 100 nm. Vitaliano and her colleagues developed two types of clathrin based T₁ contrast agents by conjugating Gd(DTPA) to a clathrin triskelion [110]. The first was an ~18.5 nm Gd-clathrin triskelion, which had ~81 Gd(DTPA) molecules on each clathrin triskelion (i.e., 27 Gd-DTPA per heavy chain), and the second one was an ~55 nm Gd-clathrin cage, which had 432 Gd(DTPA) molecules on each clathrin cage (i.e., 4 Gd-DTPA per heavy chain). For the Gd-clathrin triskelion, the r1 was 16 mM⁻¹s⁻¹ (Gd) or 1166 mM⁻¹s⁻¹ (Gd-clathrin triskelion) at 0.47 T. For the Gd-clathrin cage, the r₁ was 81 mM⁻¹s⁻¹ (Gd) and 31512 mM⁻¹s⁻¹ (Gd-clathrin cage) [110]. Interestingly, both NP conjugates were capable of crossing the BBB of rats following intravenous, intraperitoneal, and intranasal administration [110].

Viruses have also been utilized as scaffolds to construct MRI contrast agents [111]. One example is Cowpea chlorotic mottle virus (CCMV) coat proteins, which can self-assemble into either an icosahedral capsid or a tubular structure in the presence of artificial DNA molecules. Liepold et al. covalently coupled Gd(DOTA) to CCMV capsids via the reactive lysine residues on the capsid surface [112]. The resulting ~30 nm Gd(DOTA)-CCMV capsid afforded 60 Gd(DOTA) molecules per particle and exhibited an r1 of 46 mM-1s-1 (Gd) at 1.5 T. The r1 enhancement relative to Gd(DOTA) was again attributed to the slow tumbling and enhanced hydration numbers (q^{SS}). On the other hand, the r_1 might be restrained by a slow water exchange rate. This is because one of the four carboxylate groups in DOTA was converted to an amide, increasing the lifetime of bound water molecules from approximately 250 ns to greater than 1 ms, which was relatively long compared to the ideal lifetime window of 20-30 ns. A similar strategy has been adopted to covalently conjugate Gd(DOTA) to the surface of Tobacco mosaic virus (TMV) [111,113]. The resulting r₁ was around 3.7–18.4 mM⁻¹s⁻¹ (Gd), which was affected by the conjugation site and field strengths. The Raymond and Francis groups conjugated Gd(DTPA)s to the interior surface of bacteriophage M2 capsids, yielding stable and water-soluble Gd(DTPA)-conjugated viral capsids with an elevated r_1 of 41.6 mM⁻¹s⁻¹ at 0.7 T, 25 °C and 31.0 mM⁻¹s⁻¹ at 1.4 T, 25 °C [114,115].

In addition to synthetic chelators, intrinsic metal-binding pockets of viral protein capsids have also been exploited for Gd3+ complexation. For instance, Liepold et al. reported that CCMV capsids possess metal binding sites at the three-axis that could be used for Gd^{3+} chelation [112]. The r_1 of the resulting Gd-CCMV complex was 202 mM-1s-1 (Gd) at 1.5 T [111]. The same group also fused calmodulin, a Ca²⁺ binding protein, into CCMV. The recombinant protein was efficient in chelating Gd^{3+} , showing an r_1 of 210 mM-1s-1 (Gd) at 1.5 T. The increased r1 relative to Gd(DOTA)-CCMV was attributed to an increased binding affinity to Gd3+, which prolonged the fast local motion correlation time (τ_f) as well as the global rotational correlation time (τ_g). Apoferritin, a virus-like protein with a 7-8 nm cavity, has been used to encapsulate metal chelates [108,116]. The protein cage interior surface is abundant in hydrated, polar chemical functional groups. On the other hand, its surface contains multiple hydrophilic channels that allow for smooth water exchange between the cage interior and the aqueous surroundings. These result in a prolonged secondary water residency (τ_m) and an increased hydration number (q^{SS}), both of which contribute to an increased r_1^{SS} . For instance, Gd(DOTP) and Gd(HP-DO3A) were loaded into the interior of apoferritins, and the resulting NPs manifested a 20-fold enhancement in r_1 [117,118].

The metal binding sites of proteins can be artificially altered to achieve MRI contrast agents of exceptional r1 values. For instance, Yang and her colleagues prepared a recombinant protein called ProCA1 by *de novo* integration of Gd³⁺ ion binding site(s) into a stable host protein, the domain 1 of rat CD2 (10 kDa) [119]. The resulting protein showed an overall good affinity towards Gd3+ over common physiological cations (e.g., Ca²⁺, Zn²⁺, and Mg²⁺) and a very high r_1 (117 mM⁻¹s⁻¹ (Gd)) at 1.5 T, compared to that of 5.4 mM⁻¹s⁻¹ (Gd) for Gd(DTPA)) [120,121]. Subsequent studies demonstrated that the r1 and r2 of Gd-ProCA1 could be further enhanced by PEGylation, which expanded the volume of hydrated spheres and increased the hydration numbers. The same group very recently developed a new generation of a protein probe called ProCA32, which used parvalbumin instead of CD2 as the host protein [122]. ProCA32 boasted unprecedented Gd³⁺ selectivity (e.g., 1011-fold higher than Zn²⁺) and high relaxivities (i.e., $r_1 = 33.14 \text{ mM}^{-1}\text{s}^{-1}$ and $r_2 = 44.61$ mM⁻¹s⁻¹ (Gd) at 1.4 T). According to the authors, the high relaxivities were mainly attributed to the abundance of exchangeable protons in the secondary hydration shell around the metal-binding site.

Metal chelates can also be introduced onto protein surfaces *in situ*. This is usually achieved by a modified metal chelate with high binding affinity towards a protein in the serum. One example is MS-325 (gadofosveset, brand name Ablavar), a Gd(DTPA) derivative that binds serum albumin, the most abundant protein in the blood stream [116]. MS-325 can immediately bind to serum albumin after systemic injection, leading to a 5 to 9-fold enhancement in r_1 due to a slowed tumbling and an increased q^{ss} [2,123]. Along the same direction, there have been recent efforts in making Gd chelates with multiple binding ligands and short, rigid linkers for optimal contrast effect [124,125]. In addition to albumin, researchers have also explored fibrin and collagen as potential protein targets. Fibrin is produced during blood clotting, and is an ideal biomarker for thrombosis. EP-2104R, a probe containing 4-mer Gd(DOTA) per molecule and affording high affinity towards fibrin, has been developed for fibrin imaging [2,126]. Collagen is the most abundant protein constituent in connective tissue and is a key biomarker for fibrosis. EP-3533, which contains 3-mer 3 Gd(DOTA) and can bind to type I collagen with low micromolar level affinity, has been synthesized and studied in the clinic [2,126]. More recently, this idea has been extended to target other molecules in living subjects. As an example, Caravan et al. reported that Gd-metallopeptide, or GdP3W, can bind DNA and the interaction led to an enhancement of r_1 from 16.2 to 29.6 mM⁻¹s⁻¹ at 0.47 T, and from 21.2 to 42.4 mM⁻¹s⁻¹ at 1.41 T [127]. Huang et al. synthesized a Gd chelate that effectively bound to extracellular DNA and the process caused an r_1 increase [128]. This probe holds great potential as a MRI agent to assess tissue necrosis or tissue remodeling after myocardial infarction [2].

Magnetic nanocrystals as T1 contrast agents

Nanocrystals containing paramagnetic centers such as Gd^{3+} , Mn^{2+} , or Fe^{3+} have been synthesized and explored as T_1 contrast agents. Compared to metal chelates, inorganic nanocrystals afford many more paramagnetic centers per probe. However, the T_1 relaxation depends heavily on direct dipole-dipole interactions between metals and water molecules, meaning that the atoms in the interior of a nanocrystal have a negligible contribution to the relaxation. From this perspective, NPs of a small size are favored because of their high surface-to-bulk ratio (**Figure 4A**) [129], and surface modification is usually necessary to optimize the colloidal stability and facilitate the metal-water interaction on the surface of nanocrystals.

Gd₂O₃ NPs, for instance, have been synthesized by different methods (e.g., polyol synthesis [130-132], thermal decomposition [38], bio-mineralization [133], and hydrothermal approach [134]), with sizes ranging from 1 to 15 nm [38,130–134]. The probe preparation often includes a post-synthesis surface modification step (with polysiloxane [130], D-glucuronic acid [131], polyvinyl pyrrolidone (PVP) [38], polysiloxane [135], etc.) that endows particles with good colloidal stability and surface hydrophilicity in aqueous solutions. The r₁ of the resulting Gd₂O₃ NPs ranges from 2 to 40 mM⁻¹s⁻¹ (Gd), depending largely on the particle size [38,130-135]. For instance, Ahmad et al. prepared 1-3 nm ultrasmall Gd₂O₃ NPs through a hydrothermal reaction; these NPs exhibited an r1 value ranging from 26 to 38 mM⁻¹s⁻¹ (Gd) at 1.5 T, with smaller particles showing higher r_1 values [134]. In addition to Gd₂O₃, other Gd salts have also been made into nanocrystals using wet chemistry. For instance, Carniato et al. prepared GdF₃ NPs less than 5 nm in diameter through co-precipitation [136]; the r1 of the resulting NPs was in the range of 3 to 6 mM⁻¹s⁻¹ (Gd) at 0.47 T [136]. Hifumi et al. made GdPO₄ nanocrystals by co-precipitating Gd³⁺ and PO₄³⁻ in the presence of

dextran [137]. The resulting dextran-coated GdPO₄ NPs had a size of 20–30 nm and an r_1 of 13.9 mM⁻¹s⁻¹ (Gd) at 0.47 T [137]. NaGdF₄ NPs were synthesized via pyrolysis in organic solvents such as 1-octadecene. The as-synthesized, hydrophobic NPs can be surface-exchanged with PEG di-acid or PVP [129,138,139]. 2 nm PEGylated NaGdF₄ NPs, for instance, had an r_1 value of 8–9 mM⁻¹s⁻¹ (Gd) at 1.5 T and 3.0 T [129,138,139]. Recently, Huang et al. prepared a folic acid PEI-decorated NaGdF₄:Eu NP as a fluorescence/MRI dual-modal nanoprobe via a facile hydrothermal approach. The resulting NP possessed an overall diameter of 56 nm and an r_1 of 3.26 mM⁻¹s⁻¹ at 1.5 T [140].

Considering the potential toxicity of Gd, there have been efforts of preparing alternative, less toxic magnetic nanocrystals. For instance, manganese oxide NPs in the form of MnO, Mn₃O₄, or a mixture of the two, have been prepared [141,142]. Na et al. synthesized MnO NPs by thermal decomposition and coated the NPs with PEG-phospholipids [143]. The synthesized NPs possessed an r1 of 0.12 to 0.37 mM⁻¹s⁻¹ (Mn), which was inversely correlated with the NP size. Subsequent studies showed that the r_1 can be increased to $\sim 2 \text{ mM}^{-1}\text{s}^{-1}$ (Mn) by coating the NPs with hydrophilic coatings such as albumins [144] or mesoporous silica [145,146]. There have been efforts towards preparing hollow MnO NPs, in the hope of increasing the amount of surface Mn. For instance, Shin et al. reported a hollow MnO NP modified by PEGylated phospholipid, which exhibited an r_1 of 1.42 mM-1s-1 (Mn) at 3.0 T [146]. Kim et al. synthesized a mesoporous silica-coated hollow MnO NP, which showed an r₁ of 0.99 mM⁻¹s⁻¹ (Mn) at 11.7 T [145]. On the other front, reducing the size of MnO NPs has also been explored. For instance, Baek et al. and Omid et al. reported the synthesis of ultrasmall MnO NPs (2-5 nm), with an r₁ of ~6–7 mM⁻¹s⁻¹ (Mn) at 3.0 T [147,148]. Compared to MnO, Mn₃O₄ NPs showed comparable or slightly higher r1. For instance, Huang et al. prepared ~10 nm Mn_3O_4 nanocrystals whose r_1 was ~ 2.06 mM⁻¹s⁻¹ (Mn) at 3.0 T [149]. Xiao et al. used a laser ablation method to prepare 9 nm Mn₃O₄ NPs, and their r1 was 8.26 mM-1s-1 (Mn) at 3.0 T [150]. Shi and his coworkers used а solvothermal decomposition method to prepare PEG-PEI-coated Mn_3O_4 NPs (r₁ = 0.59 mM⁻¹s⁻¹ at 0.5 T) [151] and cysteine-PEG-citrate-coated Mn₃O₄ NPs (r₁ = 3.66 mM⁻¹s⁻¹ at 0.5 T) [152], and the relatively high r_1 was attributed to the hydrophilic surface coating.

Manganese oxides are gradually decomposed in an acidic environment in vivo (e.g., \sim pH 6.8 in the tumor microenvironment, and \sim pH 5.5 in the lysosomes). This results in release of free Mn²⁺ to the surroundings, accompanied with contrast amplification on T₁-weighted MRI. This property has been utilized to develop MnO-based pH-sensitive MRI probes [99]. Recently, Cheng et al. developed a rhomboid-shaped MnCO₃ NP coated with polydopamine. The resulting NPs had a high r_1 of 6.3 mM⁻¹s⁻¹ at 7.0 T, pH 7.4 and 8.3 mM⁻¹s⁻¹ at 7.0 T, pH 6.0. The hydrophilic and loose surface coating as well the abundance of free π-electrons from as polydopamine facilitated fast water exchange and r₁ enhancement [153]. More examples of Mn²⁺-based MRI nanoscale architectures such as rattle-type, nanosheets, or heterogeneous structures of MnOx NPs, are discussed by Hsu et al. in a recent review article [142].

Aside from Gd³⁺ or Mn²⁺, other paramagnetic metals have also been investigated. Ge et al. embedded Cu2+ ions into polydopamine NPs to prepare a novel theranostic agent [154]. The resulting NPs had an average diameter of 51 nm and exhibited an r1 of 5.39 mM-1s-1 per Cu at 1.5 T, pH 7.4. While mostly exploited as T₂ contrast agents, IONPs of very small sizes have also shown promise as T_1 contrast agents [155]. Previously, preclinical and clinical studies suggested the potential of using ferumoxytol (IONP size ~ 5 nm) as an alternative T₁ contrast agent for patients with compromised renal functions [155-157]. The Shi group prepared citrate-stabilized, 2.7 nm IONPs via a solvothermal method, which exhibited an r_1 of 1.4 mM⁻¹s⁻¹ (Fe) at 1.5 T [158]. Kim et synthesized 3 nm IONPs capped with al. PEG-phosphine oxides, which showed r_1 of 4.78 mM⁻¹s⁻¹ (Fe) at 3.0 T and a relatively low r_2/r_1 ratio of 6.12 (Figure 4B) [159]. Li et al. reported the synthesis 3.3 nm IONPs by a high-temperature of co-precipitation method [160]. The r_1 and r_2 of the resulting particles were 8.3 mM⁻¹s⁻¹ and 35.1 mM⁻¹s⁻¹ (on a per Fe basis, at 4.7 T), respectively.

versatile two-dimensional Recently, (2D) nanostructures have been prepared. The architecture allows for a high ratio of metal ions exposed to the surroundings, facilitating water-metal dipolar interactions and relaxation. For instance, the Hyeon group reported a PEGylated MnOx nanoplate with a width ranging from 8 to 70 nm and a thickness of ~1 nm [161]. The nanoplate exhibited an r_1 up to 5.5 Mm⁻ $^{-1}$ s⁻¹ (1.5 T). The Tan group prepared a MnO₂ nanosheet [162]. They found a dramatic enhancement in both r1 (from 0.10 mM-1s-1 to 4.89 mM-1s-1, 3.0 T, 37 °C) and r₂ (from 0.42 mM⁻¹s⁻¹ to 50.57 mM⁻¹s⁻¹, 3.0 T, 37 °C) when the MnO₂ nanosheets were reduced to Mn²⁺ by intracellular glutathione. The Gao group developed a series of Fe₃O₄ nanoplates having a thickness ranging from 2.8 to 8.8 nm [163]. The nanoplates exhibited an r_1 up to 43.18 mM⁻¹s⁻¹ (1.5 T) due to a high surface-to-volume ratio and exposure of the iron-rich (111) facet of the Fe₃O₄ crystal. The same group later reported that Gd₂O₃ nanoplates with an exposed metal-rich (100) facet were ~4-times higher in r_1 than those whose oxygen-terminated (111) facet was exposed [164]. This phenomenon was explained by density functional theory (DFT) calculations, which showed that water molecules were able to bridge-coordinate with two nearby magnetic centers for the (100) type nanoplates (**Figure 4F**). This work highlights the importance of tailoring surface crystal structures for r_1 enhancement.

Metallo-carbonaceous nanostructures as T_1 contrast agents

Paramagnetic centers, especially Gd³⁺, can be loaded onto or into carbon particles of different structures, including gadographenes or gadographene oxides [165–167], endohedral gadofullerenes [168–175], gadonanotubes [176–182], and gadodots [183–187], etc. For most of the metallo-carbonaceous contrast agents, good water access to metal ion centers, smooth water exchange, and prevention of metal ion leakage, are crucial for efficient relaxation. These factors are largely determined by the 2D- or 3D-architectures, the carbonaceous nanostructure surface properties, and the organic coatings.

For gadographenes or gadographene oxides, Gd³⁺ is loaded on the surface of a graphene or graphene oxide (GO) sheet, often through physical adsorption [165]. The loading is easier with GO, whose surface displays multiple carboxyl groups. The r1 of the resulting gadographenes or gadographene oxides typically ranges from 20 to 90 mM-1s-1 (Gd) [165-167]. For instance, Ren et al. reported a carboxyl-functionalized GO loaded with 2.8 wt% Gd³⁺. The NPs afforded good colloidal stability and a high r₁ of 63.8 mM⁻¹s⁻¹ (Gd) at 3.0 T [166]. Similarly, Mn²⁺ can be loaded onto graphene or GO. For instance, Kanakia et al. prepared a Mn2+ intercalated graphene nanoplatelet [188]. These NPs showed a very high r_1 of 92.2 mM⁻¹s⁻¹ (Mn) at 0.47 T. Hung et al. used Lipari-Szabo formalism to simulate the fast local motion of Gd³⁺-encapsulated graphenes and GOs. The fitted τ_f was below 0.5 ns regardless of τ_{R_f} indicating that the captured nuclear magnetic relaxation was not dependent on anisotropy [165]. Although exactly how Gd³⁺ interacts with the carbon scaffolds remains unclear, the fast local motion of Gd^{3+} would limit r_1 [165]. In addition, it was found that introducing surfactants (e.g., sodium cholate, Pluronic F108NF) onto the graphene surface may cause an r₁ decrease [165]. This is attributed to reduced water accessibility, decreased effective hydration numbers (q + q^{SS}), as well as changes to the Gd3+ microenvironment and the electronic properties of the nanostructures.

For gadofullerenes, gadonanotubes, and gadodots, Gd3+ is encapsulated within a closed or half-closed carbon architecture. In theory, the dipolar interaction between Gd3+ and water is at the minimum. Yet, a large r_1 is usually observed with these nanostructures. One possible explanation is that the particles induce water relaxation through a "secondary electron spin transfer" process [175]. More specifically, the carbon shell in these nanostructures possess delocalized electrons that can interact with Gd³⁺, causing a shift of electron spins from the caged Gd³⁺ to the carbon nanostructure. As a result, the water relaxation capacity is extended to the carbon shell, which efficiently interacts with the aqueous surroundings. Another possible explanation is that the carboxyl or hydroxyl groups on the surface of the carbon scaffold may provide abundant exchangeable protons in the proximity of Gd3+ for relaxation (e.g., $Gd@C_{60}[C(COOH)_2]_{10}$, and $Gd_3N@C_{80}[DiPEG(OH)_x]$) [174,189]. The defects (or, in the case of carbon nanotubes, the cylinder channel) on the carbon nanostructures may also provide additional water access [165,176]. For Gd³⁺-entrapped carbon nanotubes, Sethi et al. believed that water molecules were not only able to diffuse into the hydrophobic channel, but also underwent fast molecular transport within it [176].

Endohedral gadofullerenes are usually synthesized by evaporating a Gd₂O₃ and graphite mixture in the presence of arc discharge current. The as-synthesized endohedral gadofullerenes may contain 1 to 3 Gd3+ ions per particle. Further surface modification with ligands such as PEG is usually needed to improve the physiological stability of the particles [173]. One problem of this approach is that the yield is very low, often less than 1% [173]. Moreover, the raw product often contains empty fullerenes that are 10-fold in excess, and the purification is laborious [168,172,173]. Recent studies showed that including nitrogen-containing precursors could improve the production yield [170]. But due to the presence of large amounts of amorphous carbon species in the raw soot, it still requires multiple rounds of electrochemical extraction and HPLC purification to enrich endohedral gadofullerenes [173]. Nonetheless, pure endohedral gadofullerenes may yield an r1 that is close to the theoretical maximum based on the Solomon-Bloembergen-Morgan (SBM) theory [79]. Examples include Gd@C₆₀(OH)_x, which has an r₁ of 97.7 mM⁻¹s⁻¹ at 1.4 T [173], and $Gd_3N@C_{80}$, which has an r_1 value of over 200 mM⁻¹s⁻¹ at 0.35 T and 0.47 T on a per gadofullerene basis (there are three Gd³⁺ ions per fullerene) [171,173]. In particular, Zhang et al. reported that PEGylated $Gd_3N@C_{80}$ (molecular weight of PEG =

350–750 Da) afforded an r₁ of 232–237 mM⁻¹s⁻¹ per endofullerene (or 77–79 mM⁻¹s⁻¹ per Gd) at 2.4 T, making it one of the most potent T₁ contrast agents (**Figure 4C**) [174]. Other than encapsulating Gd³⁺ into fullerene, the Gao group conjugated Gd(DOTA) moieties onto the C₆₀-fullerene surface via a 2-aminoethyl linker [190]. Due to confined rotation of each Gd(DOTA), the r₁ values were elevated from 3.2 and 5.4 mM⁻¹s⁻¹, to 29.2 and 49.7 mM⁻¹s⁻¹, at 1.5 and 0.5 T, respectively.

Several groups, including us, have reported the synthesis of gadodots [183-186]. Compared to gadofullerenes, gadodots have a relatively large size, wide size distribution, and low r₁ (e.g., 5–12 mM⁻¹s⁻¹) [183-186], but they afford a relatively high yield, and strong luminescence [187]. For instance, we synthesized ~11 nm gadodots by calcination of Gd(DTPA). The particles were highly fluorescent, photostable, and resistant to physiological degradation. The r₁ of the NPs was 5.88 mM⁻¹s⁻¹ (Gd) at 7.0 T [183]. When the particles were coupled with c(RGDvK), the gadodot conjugates were able to selectively accumulate in tumors through RGD-integrin interactions, which could be visualized on a T₁-weighted map. Meanwhile, the intratumoral

distribution of the particles could be examined by immunofluorescence imaging.

Gadonanotubes are usually synthesized by sonicating carbon nanotubes with GdCl₃. This causes Gd³⁺ clusters (e.g., Gd₆(μ_6 -O)(μ_3 -OH)₈(H₂O)₂₄) to form inside the carbon nanotubes [176,177,182]. The clustering contributes to a large hydration number, and prevents Gd³⁺ from leaking out of the nanotubes (Figure 4D) [176]. Subsequent surface modification (e.g., PEGylation) is necessary to prevent bundling of the gadonanotubes through van der Waals interactions. The resulting conjugates typically exhibit a very high r₁ of ~150-180 mM⁻¹s⁻¹ (Gd) at 1.5 T, 37 °C [176,182]. Under low field strengths (0.01 MHz), r₁ values as high as ~635 mM-1s-1 (Gd) have been observed due to strong electronic relaxation [176]. Recently, Gizzatov et al. synthesized highly carboxylated graphene nanoribbons (GNRs) by reductively cutting multi-walled carbon nanotubes with a K/Na alloy, followed by surface functionalization with p-carboxyphenyldiazonium salts and direct Gd³⁺ loading. The resulting Gd-GNRs were 125-280 nm in width and 7-15 nm in thickness, and possessed an r1 of 70±6 mM-1s-1 (Gd) at 1.41 T [167].



Figure 4. (A) The surface-to-bulk Gd³⁺ ratio increases by reducing the NaGdF₄ NP diameter, leading to an elevated r_1 (1.5 T). Adapted with permission from [19], copyright 2011 American Chemical Society. (B) Ultra-small IONPs (~3 nm) incubated with MCF-7 cells for T₁-weighted MRI. The high-resolution TEM image of the NP is shown in the right corner. Scale bar, 2 nm. Adapted with permission from [149], copyright 2011 American Chemical Society. (C) The hydroxyl groups on the surface of Gd₃N@C₈₀[DiPEG(OH)_x] NPs provide large numbers of exchangeable protons for relaxation and facilitate water-Gd³⁺ dipolar interaction by forming hydrogen bonds. Adapted with permission from [164], copyright 2010 American Chemical Society. (D) The presence of unusual Gd³⁺ cluster structures within gadonanotubes, as shown in the crystal structure of [Nd₆(μ_c -O)(μ_3 -OH)₈(H₂O)₂₄]⁸⁺. Adapted with permission from [161], copyright 2000 American Chemical Society. (E) 3D simulation of the "secondary electron spin transfer" process of water-soluble GO-Gd@Cs₂ nanohybrids. Adapted with permission from [165], copyright 2014 Springer Nature. (F) Water bridge coordination with two nearby Gd³⁺ centers on the (100) facet of a Gd₂O₃ nanoplate according to DFT calculations. Adapted with permission from [154], copyright 2016 Royal Society of Chemistry.

Hybrid metallo-carbonaceous nanostructures have also been made. For instance, Ananta et al. reported that by geometrically confining Gd-based contrast agents (e.g., Magnevist, Gd@C₆₀(OH)₂₇, or Gd³⁺-encapsulated ultrathin carbon nanotube) within the pores of silicon microparticles (normally 1 µm in size and ~0.4 μ m in thickness), the T₁ contrast abilities can be dramatically enhanced [181]. Specifically, the r₁ was increased from ~50 to ~200 mM-1s-1 (Gd) for Gd@C₆₀(OH)₂₇ at 1.5 T, and ~100 to ~150 mM⁻¹s⁻¹ (Gd) for Gd³⁺-encapsulated carbon nanotubes. The enhancement was attributed to a decreased rotational motion, good water access, and an optimal proton exchange. Cui et al. loaded gadofullerenes into the hydrophobic pockets of graphene oxide (GO) via п-п interactions [175]. The resulting nano-hybrid afforded an extraordinary r1 of 368.7 mM-1s-1(Gd) at 1.5 T and 439.7 mM-1s-1(Gd) at 4.7 T. In addition to the confinement benefits stated above, the authors also attributed the relaxivity increase to the efficient transfer of electron spin densities from the caged Gd³⁺ to the GO surface (Figure 4E) [175,191].

T₂ contrast agents

Superparamagnetic NPs with high magnetic moments

T₂ contrast agents are Fe-based Most superparamagnetic NPs. The NP synthesis is typically achieved through bottom-up wet chemistry approaches. These include: (1) water-based synthesis, such as co-precipitation and hydrothermal reaction (2) water-in-oil microemulsion, and (3) organic solvent-based synthesis, such as thermal solvothermal decomposition and reactions [46,192,193]. As discussed in Mechanism Section, direct water contact is not required for T₂ relaxation, which is different from T_1 . Instead, r_2^{SS} is the major contributor for r₂. The relaxivity enhancement can be achieved by increasing particle magnetization, water access to the secondary sphere, and dynamic water exchange between the second sphere and bulk water.

IONPs are the most commonplace T₂ contrast agents. They are made of ferromagnetic maghemite $(\gamma$ -Fe₂O₃) or magnetite (Fe₃O₄), whose M_S values are ~70 or ~80-90 emu/g at room temperature [194]. Despite the mediocre M_S, IONPs afford good biocompatibility and biodegradability, low cost, and straightforward synthesis, making them widely used in pre-clinical and clinical MR imaging [63,67-71]. Conventional IONPs, such as ferumoxides and ferucarbotran, are synthesized by co-precipitation, and their m_S is in the range of 30 to 50 emu/g, much lower than that of the bulk material [51]. These translate to mediocre r₂ values, ranging from ~98 to ~190 mM⁻¹s⁻¹ (Fe) [51,195–197]. With advanced approaches, improved synthetic IONPs with

crystallinity can be obtained. For instance, Wang et al. used a hydrothermal method to synthesize highly crystalline IONPs whose m_S is 85 emu/g [198]. Meanwhile, pyrolysis-based synthetic protocols have been established to prepare large-scale IONPs with close-to-bulk magnetization and accurate size control [47,199–202].

Additionally, different transition metals can be doped into IONPs to obtain composite ferrite materials, i.e., $M_xFe_{3-x}O_4$ (M = Fe, Co, Mn, Ni, or Zn). The doping may alter the crystallographic atom arrangement and magnetic spin alignment, and in turn affect the macroscopic magnetic properties [203]. For instance, the Cheon group prepared 12 nm MnFe₂O₄, Fe₃O₄, CoFe₂O₄, and NiFe₂O₄ NPs, and found that their magnet moments (ms) were 110 emu/g, 101 emu/g, 99 emu/g, and 85 emu/g, respectively [204]. The differences in magnetism translated to variations in contrast abilities. Specifically, the r₂ values were 218 mM⁻¹s⁻¹ (Fe), 172 mM⁻¹s⁻¹ (Fe), 152 mM⁻¹s⁻¹ (Fe), and 62 mM⁻¹s⁻¹ (Fe) at 1.5 T for MnFe₂O₄, Fe₃O₄, CoFe₂O₄, and NiFe₂O₄ NPs, respectively. Using a similar approach, the same group also doped Zn²⁺ into MnFe₂O₄ NPs [205]. It was found that Zn²⁺ dopants occupied the tetrahedral instead of the octahedral sites of ferrites, causing a more dramatic increase in magnetism. In particular, 15 nm Zn_{0.4}Mn_{0.6}Fe₂O₄ NPs showed an extremely high r_2 of 175 emu/g and an r_2 of 860 mM⁻¹s⁻¹ (Fe) at 4.5 T [205].

It is also possible to synthesize non-spherical IONPs. With a reduction in anisotropy, these NPs may have superior magnetic properties. For instance, Hauke et al. prepared iron oxide nanorods with a length of 24 nm and diameter of 2.5 nm via a one-step template-mediated method from iron oleate. The iron nanorods afforded a high oxide saturation magnetization of 370 emu/cm³, which is close to the value of bulk maghemite, 400 emu/cm³ [206]. The Gao group synthesized octapod IONPs with an edge length of 30 nm and a hydrodynamic size of 58 nm by introducing Cl⁻ anions during the synthesis process. The yielded NPs had an r_2 of 679.30 mM⁻¹s⁻¹ (Fe) at 7.0 T, 27 °C [47]. The same group later reported a 2D-Fe₃O₄ nanoplate with the (111) surface exposed, and the particles showed a higher r_2 up to 311.88 mM⁻¹s⁻¹ at 0.5 T than IONPs of equivalent surface area due to a reduced surface/shape anisotropy and an enlarged effective diameter (Figure 5B-D) [163].

Metallic and alloy magnetic materials have also been investigated. For instance, the Sun group prepared Fe NPs by pyrolyzing $Fe(CO)_5$ in 1-octadecene under Ar protection [207]. However, rapid air oxidation and the associated magnetism loss made it almost impossible to use these Fe NPs for bio-applications. To solve the problem, the group passivated the surface of the as-synthesized Fe particles with a dense layer of Fe₃O₄ by controlled oxidation of hexadecyammonium chloride, so that the iron oxide layer can protect the Fe cores from direct air exposure. Formation of a Fe/Fe₃O₄ core-shell structure led to generation of additional exchange anisotropy and magnetization stabilization. The resulting NP exhibited a high m_s value of 164 emu/g due to the Fe core and a high r₂ up to 220 mM⁻¹s⁻¹ (Fe) at 3.0 T, 25 °C. A similar finding was reported by the Tilley group, who heated [Fe(C₅H₅)(C₆H₇)] at 130 °C to synthesize an α -Fe/magnetite (Fe₃O₄) or maghemite (Fe₂O₃) core/shell NP (core/shell: 9.0/3.2 nm). The resulting NPs exhibited m_s of 150 emu/g and r₂ up to 324 mM⁻¹s⁻¹ (9.4 T); both values are higher than IONPs of the same size ($m_s = 40-70 \text{ emu}/g$, $r_2 =$ 145 emu/g) [208]. The Dai group adopted a chemical vapor deposition approach to synthesize FeCo nanocrystals and coated the particles with a graphitic shell to prevent oxidation [209]. The resulting, 7 nm FeCo NPs exhibited an extremely high m_s value of 215 emu/g, which is close to the bulk value [209]. The r_1 and r₂ values were 70 mM⁻¹s⁻¹ and 644 mM⁻¹s⁻¹ (Fe+Co) at 1.5 T, respectively [209]. Recently, the Hou group and us reported a facile wet chemistry method to prepare Fe₅C₂ NPs [194,210,211]. These NPs possessed a close-to-bulk ms of 125 emu/g, and they were highly resistant to air oxidation. Phospholipid-coated ~20 nm Fe_5C_2 NPs showed a high r_2 relaxivity of 464.02 mM⁻¹s⁻¹ (Fe) at 7.0 T [194].

Impact of surface coating on r₂

The surface properties of NPs affect their r_2 in a complex way, as witnessed in magnetic NPs with distinct coating species [212]. Compared to the extensive effort in preparing NPs of higher

magnetism, however, there has been far less effort in modulating the surface properties of NPs to enhance r_2 . This is probably because the surface implications are broader but less explicit.

Firstly, the capping ligands of NPs may affect the arrangement of surface atoms, thereby influencing the particle magnetization. Roca et al. reported that an oleic acid coating of IONPs helped render the layout of surface iron atoms similar to those in the interior. This meant a reduced surface canting effect and hence improved magnetization. They found that 17 nm IONPs coated with oleic acid exhibited a higher ms than those that were not (76 vs. 66 emu/g at 298 K) [213]. Other chelating agents (e.g., phosphates, sulfates, and citrate) are expected to have a similar surface impact [213,214].

Secondly, NP coatings may influence the magnetic field inhomogeneity, which is crucial to r₂. This is often seen with capping ligands that are rich in π -electrons. When magnetic NPs create a fluctuating magnetic field upon a radio frequency perturbation, the electrons in the surrounding atoms undergo circulations. This generates small local magnetic fields of an opposite direction, which contribute to enhanced field inhomogeneity. As an example, Zeng et al. used three types of PEG derivatives, including diphosphate-PEG, hydroxamate-PEG, and catechol-PEG, to coat IONPs [31]. The diphosphate group provided the strongest covalent binding to the surface Fe²⁺/Fe³⁺, while catechol and hydroxamate groups offered additional п-п and p-п conjugation. They found that diphosphate-PEGcoated 3.6 nm IONPs had an r2 of 24.6 mM⁻¹s⁻¹ (Fe) at 3.0 T. As a comparison, catechol-PEG- and hydroxamate-PEGcoated 3.6 nm IONPs exhibited much higher r₂ values of 44.8 and 48.8 mM⁻¹s⁻¹ (Fe), respectively.



Figure 5. (A) Due to reduced surface/shape anisotropy, octapod IONPs are capable of generating a larger volume of magnetic inhomogeneity than spherical particles with the same geometric volume. Scale bar, 100 nm. Adapted with permission from [41], copyright 2013 Springer Nature. (B) TEM images of 2D-Fe₃O₄ nanosheet with a thickness of 8.8 nm. Scale bar, 100 nm (insert, 5 nm). 2D-Fe₃O₄ nanosheets exhibited higher r_2 values (C) and larger effective diameters (D) than IONPs of equivalent surface area. Adapted with permission from [153], copyright 2014 American Chemical Society.

Thirdly, NP coatings occupy or interact with the aqueous surroundings, which affects r_2^{SS} . This influence is at least two-fold. The first is the impact on water accessibility, primarily affected by the thickness and density of surface coatings. An increased coating thickness means more space occupied by the coating materials, which is unfavorable for elongating water-NP distance and reducing magnetic inhomogeneity. For instance, Joshi et al. showed that when increasing silica coating thickness from 1 to 14 nm, the r₂ of IONP@SiO₂ NPs decreased from 94 to 32 mM⁻¹s⁻¹ (Fe) [215]. Hurley et al. showed that when IONPs were coated with 14 nm thick solid silica, there was a drop in r₂ from 47 to 23 mM⁻¹s⁻¹ (Fe) at 1.4 T [95]. Meanwhile, when the particles were coated with mesoporous silica of the same thickness, r2 remained unchanged. This emphasizes the importance of a water-accessible surface architecture to r₂ enhancement. The second is the water residency in the secondary sphere that also impacts r₂. Because the residency time of the diffusing water molecules (τ_m) is usually shorter than the relaxation time (T_{2m}) , extending the water stay is beneficial for r₂ enhancement. Hence, a hydrophilic and highly hydrated surface coating is usually favorable. However, as discussed above, too thick a coating may end up squeezing the space of the secondary sphere and negatively affecting r₂. More specifically, for NPs having a thin coating layer, water molecule diffusion follows Brownian random motion, and residency in the second sphere (i.e., τ_{m}) is largely dependent on the particle surface area. For these NPs, r2 increases as the particle core size grows, at least within a certain size range [44,216]. For particles having a thick coating layer, however, the coating plays dual roles in the relaxation process. On the one hand, it may slow down random diffusional motion of water molecules, leading to a prolonged $\tau_{m'}$ (or $\tau_{D'}$) [61]. On the other hand, a larger or denser coating will occupy more secondary shell space and cause a reduced hydration volume. For instance, Hu et al. reported that the r₂ of diethylene glycol-coated IONPs was 119 mM⁻¹s⁻¹ (Fe) (3.0 T, 25 °C), while that of PEG600-coated particles was 55 mM-1s-1 (Fe) [61]. LaConte et al. found that when increasing the molecular weight of PEG coating from 750 to 2000 Da, the r_2 of PEGylated IONPs (6.6 nm) dropped from \sim 360 to \sim 175 mM⁻¹s⁻¹ (Fe) at 0.47 T [217]. Tong et al. studied PEGylated IONPs (13.8 nm) of different thicknesses and they found that the highest r₂ was achieved when the PEG coating thickness was 7.4 nm (385 mM⁻¹s⁻¹(Fe), 7.0 T) [60]. This suggests the existence of an optimal core-to-coating ratio (i.e., ~0.93 in Tong's work), at which the τ_m extension and q^{SS} reduction effects are balanced.

Currently, small ligands, polymers, and silica are

overwhelmingly used in surface modification of magnetic NPs. Proteins, many of which afford good hydrophilicity, abundant hydrated functional groups, and tertiary structures favoring water access and retention, have been understudied. Previously, we reported the synthesis of human serum albumin (HSA)-coated IONPs, which gave a high r₂ of 314.5 mM⁻¹s⁻¹ (Fe) at 7.0 T [218]. Recently, Huang et al. employed casein to coat 15 nm IONPs, and they found that the resulting NPs possessed an r₂ of 273 mM⁻¹s⁻¹ (Fe, 3.0 T), ~2.5 times higher than those coated with amphiphilic polymers (109 mM-1s-1) [219]. Such an r2-enhancing effect with casein coating was also observed by our group with Fe₅C₂ NPs. For casein-coated 22 nm Fe₅C₂, we recorded an extremely high r₂ of 973 mM⁻¹s⁻¹ (Fe) at 7.0 T (Figure 6A) [211]. Although the exact mechanism is unknown, we believe it is related to an increased hydration number and a decreased water diffusion rate $(1/\tau_D)$ caused by the casein coating [34,211,218]. Similarly, an r2 increase was observed with virus-coated NPs. For instance, Shukla et al. encapsulated cubic IONPs into Brome mosaic virus (BMV) via a templated self-assembly process [111]. The resulting core-shell NPs exhibited a high r_2 of 376 mM⁻¹s⁻¹ (Fe), which was 4-fold higher than Feridex and 6.5-fold higher than Supravist.

With appropriate surface chemistry, multiple magnetic NPs can aggregate in a controlled manner to form a nanocluster. This often results in increased magnetization, enhanced magnetic field inhomogeneity, and possibly extended water residency. This phenomenon can be utilized to prepare particles having high r₂ values. For example, the Shen and Shi groups observed r_2 as high as 550–580 mM⁻¹s⁻¹ at 3.0 T with aggregated PEI-decorated IONPs [220,221]. Peiris et al. prepared linear nano-chains made of ~30 nm IONPs [222]. The nano-chains exhibited an r₂ of 101.05 mM⁻¹s⁻¹ (Fe) at 1.4 T, compared to that of 44.87 mM⁻¹s⁻¹ for individual IONPs. Moffat et al. incorporated multiple 10 nm IONPs into poly(acrylamide) micelles [223]. The resulting ~63 nm nanospheres showed a very high r₂ of 910 mM⁻¹s⁻¹ (Fe) at 7.0 T. Paquet et al. assembled 9.1±2.1 nm IONPs within a hydrogel coating; the resulting nanoclusters showed a high r₂ of 505 mM⁻¹s⁻¹ (Fe) at 3.0 T [224]. Wu et al. prepared an ~120 nm IONP cluster by encapsulating multiple 10-20 nm IONPs into a poly(dopamine) shell [225]. These NPs afforded a high r₂* of 433.03 mM⁻¹s⁻¹ (Fe) at 9.4 T. Yang et al. imparted multiple 8-10 nm IONPs onto the surface of graphene, and the resulting conjugates exhibited an r₂ of 108.1 mM⁻¹s⁻¹ (Fe) at 3.0 T [226]. Marie et al. loaded 13.3 nm IONPs into liposomes, producing 212 nm particles that had an r₂ of 259.5 mM⁻¹s⁻¹ (Fe) at 7.0 T [227]. Recently, Zhou et al. prepared a series of iron oxide clusters using IONPs of heterogeneous geometries [228]. They observed an \sim 3–8-fold enhancement of r₂ relative to nanoclusters made with IONPs of the same geometry. This r₂ enhancement came from an artificially reduced field symmetry, which created additional local field inhomogeneity. Introducing cube- or plate-shaped IONPs of reduced anisotropy further enhanced this field asymmetry (**Figure 6B**).

T₁-T₂ dual-mode contrast agents

While T_2 contrast agents afford higher relaxivities than their T_1 counterparts, their diagnostic accuracy is influenced more by artifacts (e.g., hemorrhage, air, metallic impurities, and blood clots [11]). To address this issue, there has been a recent interest in developing dual-functional MRI contrast agents that can simultaneously accelerate T_1 and T_2 . It is hoped that with dual-mode scans, imaging results can self-validate, thereby reducing the risks of misdiagnosis [228,229].

Such a dual-mode probe can be created via a "two-to-one" approach, which uses one magnetic component to shorten both T_1 and T_2 . For example, the Gao group synthesized 4.8 nm Gd-doped IONPs

through thermal decomposition. The resulting NPs exhibited high r₁ (7.85 mM⁻¹s⁻¹ (Gd)) and mediocre r₂ (41.14 mM⁻¹s⁻¹ (Fe)) at 7.0 T. Both phantom and in vivo studies confirmed the feasibility of using such particles for dual-mode MRI [230]. The same group later reported the synthesis of ~14 nm Gd-doped IONPs, whose r_1 and r_2 were 69.5 mM⁻¹s⁻¹ (Gd) and 146.5 mM⁻¹s⁻¹ (Fe) at 7.0 T, respectively [231]. The high r_1 and r_2 of Gd-doped IONPs were attributed by the authors to the formation of Gd₂O₃ clusters within the superparamagnetic iron oxide domain [231]. They also reported 5 nm MnFe₂O₄ NPs [r₁ and r₂ were 18.0 mM⁻¹s⁻¹ (Mn) and 45.9 mM⁻¹s⁻¹ (Fe) at 0.5 T, respectively], and 14 nm Eu³⁺-doped IONPs [r₁ and r₂ were 36.8 mM⁻¹s⁻¹ (Eu+Fe) and 97.5 mM⁻¹s⁻¹ (Eu+Fe) at 0.5 T, respectively], both of which could be used as dual-mode contrast agents [232,233]. Recently, Chen et al. reported the synthesis of FeMnSiO₄ hollow nanospheres and assessed their potential as a pH-responsive dual-mode contrast agent [234]. The NPs were stable at pH 7.4. When the pH was decreased to 5.0, however, Mn²⁺ was liberated while iron was retained in the nanostructure. This led to a simultaneous increase of r₁ [0.6 to 1.92 mM⁻¹s⁻¹ (Mn)] and r₂ [from 49.43 to 92.39 mM⁻¹s⁻¹ (Fe)] at pH 5.0.



Figure 6. (A) $Fe_5C_2 NPs$ (~22 nm) coated with casein exhibit extremely high r_2 of 973 mM⁻¹s⁻¹ (Fe) at 7.0 T. As a comparison, phospholipid- and zwitterion-dopamine-sulfonate (ZDS)-coated NPs showed an r_2 of around 450 mM⁻¹s⁻¹. Adapted from [201] under the Creative Commons Attribution License. (B) Cartoons, TEM images, simulation models and calculated stray fields of three nanoclusters of IONPs of heterogeneous geometries. Adapted with permission from [217], copyright 2017 Nature Publishing Group.

296

296

(220

Α

[Fe] (mM)



В

2.7

2.4

21 (s⁻¹,

1.8

1.5 Ę

1.2

0.9

△ Gd₂O₃ NPs

Figure 7. T1-T2 dual mode contrast agents. (A) HRTEM image of a Fe3O4 nanocube decorated with a Gd2O3 coating. The average edge of the nanocube is 9.2 nm. (B) The ri and r2 of Fe3O4/Gd2O3 nanocubes are 45.24 and 186.51 mM-1s-1 at 1.5 T. Adapted with permission from [33], copyright 2016 Royal Society of Chemistry. (C) mAFIA, a T1-T2 dual-mode contrast agent, consists of a Zn_{0.4}Fe_{2.6}O₄ magnetic NP core (~15 nm), a SiO₂ separation layer (~16 nm), and a Mn-NMOF shell (~2 nm). This was visualized in the electron energy loss spectrum analysis, in which Fe, Si, and Mn were coded with yellow, brown, and green respectively. (D) The r1 and r2 of mAFIA are 8.2 and 238.4 mM-1s-1 (1.5 T). Adapted with permission from [10], copyright 2014 American Chemical Society.

A dual-mode contrast agent can also be synthesized through a "two-to-two" approach, in which case the shortening of T_1 and T_2 is mediated by two components within a composite nanostructure. Since direct water contact is necessary for T₁ relaxation but not so for T₂ relaxation, a "two-to-two" agent often adopts a core-shell nanostructure, with the T_1 component exposed to the bulk water and the T₂ component located at the center. For instance, Li et al. synthesized Fe₃O₄/Gd₂O₃ core/shell nanocubes and investigated their potential as a dual-mode contrast agent (Figure 7A) [39]. The r_1 and r_2 of the nanocubes were 45.24 mM⁻¹s⁻¹ (Gd) and 186.51 mM⁻¹s⁻¹ (Fe) at 1.5 T (Figure 7B). However, in such a hybrid structure, the T_2 moiety may guench the T_1 moiety, leading to a compromised r₁ [229,235,236]. To solve the problem, Choi et al. prepared a sandwich-like hybrid NP that consisted of a $Gd_2O(CO_3)_2$ shell (the T_1 moiety), a MnFe₂O₄ NP core (the T_2 moiety), and a SiO₂ isolation layer in between. They found that a 16 nm silica layer was optimal to prevent the inter-moiety interferences, in which case a maximized

 r_1 [33.1 mM⁻¹s⁻¹ (Gd)] was achieved without compromising r₂ [274 mM⁻¹s⁻¹ (Mn + Fe)] [237]. The same group recently reported a new "two-to-two" agent where they used a less toxic T₁ material, Mn-NMOF, to replace $Gd_2O(CO_3)_2$ as the shell (Figure 7C). Similarly, when the SiO₂ layer was 16 nm, optimal r₁ and r₂ were reached (8.2 mM⁻¹s⁻¹ (Mn) and 238.4 mM⁻¹s⁻¹ (Mn + Fe), respectively, Figure 7D) [11]. Gao et al. also reported a T1-T2 dual mode contrast agent with an $r_1 = 6.13$ mM⁻¹s⁻¹ and an $r_2 = 36.89$ $mM^{-1}s^{-1}$ (3.0 T) by coating one SiO₂ layer (thickness = 19 nm) onto monodispersed IONPs (diameter = 12 nm) then growing an additional mesoporous SiO₂ (thickness = 12.5 nm) on top of it for grafting Gd(DTPA) [238]. In addition to core-shell nanostructures, dumbbell-like dual-mode contrast agents have also been exploited. For instance, Cheng et al. prepared a hybrid NP composed of a Gd-chelate-coated gold NP (5-10 nm), an IONP (10-12 nm), and a Pt nanorod (4 nm in length) linker. These NPs exhibited high r_1 and r_2 of 18.6-43.6 mM⁻¹s⁻¹ and 123–136 mM⁻¹s⁻¹ (Fe) at 7.0 (Gd) Т.

respectively [239].

The general rules of surface impact on T_1 and T_2 still apply to these dual-functional contrast agents. For the "two-to-one" design, a high surface-to-volume ratio (e.g., a small size, and enhanced surface hydrophilicity, curvature), high good water accessibility, and stable surface coatings are beneficial factors for T₁ and T₂. For the "two-to-two" design, where an isolation layer separates the T_1 and T_2 contrast components, the r_1 and r_2 are close or equivalent to the individual T₁ and T₂ components. Either way, appropriate algorithms are needed to best differentiate bona fide signals from the background and artifacts. While interesting, further studies are needed evaluate the benefits of the dual-mode imaging approach in more clinically relevant models.

Conclusion

In summary, the past decade has witnessed fast progress in the development of novel MRI probes, many of which are made of NPs. While the initial efforts focused more on synthesizing NPs of different sizes, shapes, and compositions, there is a growing interest in tuning the surface properties of NPs to achieve high contrast abilities. These endeavors have established an arsenal of nanomaterials with different physiochemical properties, and have improved our understanding of particle-accelerated relaxation in different magnetic fields. It is now possible to employ this knowledge to construct MRI agents with superior r1 or r2 relaxivities or multi-modality/parameter contrast abilities. Meanwhile, it should be kept in mind that high relaxivities are not the only measure that matters. For instance, it is crucial to systematically assess the toxicity, biodegradability, and clearance of these contrast agents before clinical translation.

Abbreviations

MRI: magnetic resonance imaging; NP: nanoparticle; IONP: iron oxide nanoparticle; Gd: gadolinium; MAR: motional averaging regime; SDR: static dephasing regime; ELR: echo-limited region; SMR: slow-motion regime; MSN: mesoporous silica nanoparticle; CaP: calcium phosphate; PLA: poly(lactide); NMOF: nanoscale metal organic frameworks; LDL: low density lipoprotein; HDL: high density lipoprotein; CCMV: Cowpea chlorotic mottle virus; TMV: Tobacco mosaic virus; PVP: pyrrolidone; DFT: density functional theory; GO: graphene oxide; RGD: arginine-glycine-aspartic acid; c(RGDyK): a cyclic derivative of RGD having a high affinity for $\alpha v\beta$ integrin; GNR: graphene nanoribbon; BMV: Brome mosaic virus; DTPA: diethylenetriaminepentaacetic acid; DO3A: 1,4,7-tris(carboxymethylaza)

cyclododecane-10-azaacetylamide; DOTA: tetraazacyclododecane-1,4,7,10-tetraacetic acid; H₈DOTP: 1,4,7,10-tetrakis(methylenephosphonic acid)-1,4,7,10tetraazacyclododecane; DTTA: ethylenetriamine-N, N,N",N"-tetraacetate; PEG: polyethylene glycol; DEG: diethylene glycol; PAMAM: polyamidoamine; PG: polyglycerol; PEI: poly(ethylenimine); EA: esteramide; PLL: poly-L-lysine; PLGA: poly(D,L-lactideco-glycolide); AAZTA: 6-amino-6-methylperhydro-1, 4-diazepinetetraacetic acid; HSA: human serum albumin; BDC: 1,4-benzenedicarboxylate; BTC: benzene-1,2,4-tricarboxylate; ⁱBTC: 1,3,5-benzene-tricarboxylic acid; DPDP: dipyridoxyl diphosphate; EDTA: ethylenediaminetetraacetic acid; BOM: benzyl-oxymethyl; CTAB: cetyl trimethylammonium bromide; ATPS: 3-aminopropyltriethoxysilane; zwitterion ZDS: dopamine sulfonate.

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Competing Interests

The authors have declared that no competing interest exists.

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